



Re-Cladding of the Grounds Maintenance Building

Invitation for Bids # PSPW-19-01

General Information		
Evaluation of Proposals	Staff	See Section 1.7
Non-Mandatory Pre-Bid Meeting	February 19, 2019	See Section 1.8
Question Due Date	February 26, 2019	See Section 1.8
Proposals will be accepted until	2:00 pm on March 12, 2019	See Section 1.8
5% Proposal Security / Bid Bond	Required in the event that the bid exceeds \$200,000.	See Section 4.1
100% Payment and Performance Bonds	Same as above	See Section 4.2

THE CITY OF PEMBROKE PINES
PURCHASING DIVISION
8300 SOUTH PALM DRIVE
PEMBROKE PINES, FLORIDA 33025
(954) 518-9020



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ATTACHMENTS

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- Attachment C: Non-Collusive Affidavit
- Attachment D: Sworn Statement on Public Entity Crimes Form
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- Attachment K: Sample Insurance Certificate
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- Attachment N: Paint Specifications
- Attachment O: Standard Release of Lien Form



SECTION 1 - INSTRUCTIONS

1.1 NOTICE

Notice is hereby given that the City Commission of the City of Pembroke Pines is seeking sealed proposals for:

IFB # PSPW-19-01 Re-Cladding of the Grounds Maintenance Building

Solicitations may be obtained from the City of Pembroke Pines website at <http://www.ppines.com/index.aspx?NID=667> and on the www.BidSync.com website.

If you have any problems downloading the solicitation, please contact the BidSync Support line at 1-800-990-9339.

If additional information help is needed with downloading the solicitation package please contact the Purchasing Office at (954) 518-9020 or by email at purchasing@ppines.com. The Purchasing Office hours are between 7:00 a.m. - 6:00 p.m. on Monday through Thursday and is located at 8300 South Palm Drive, Pembroke Pines, Florida 33025.

The City requires all questions relating to the solicitation be entered through the "Ask a Question" option tab available on the BidSync website. Responses to the questions will be provided online at www.bidsync.com. Such request must be received by the "Question Due Date" stated in the solicitation. The issuance of a response via BidSync is considered an Addendum and shall be the only official method whereby such an interpretation or clarification will be made.

Proposals will be accepted until 2:00 p.m. March 12, 2019. Proposals must be submitted electronically at www.BidSync.com. The sealed electronic proposals will be publicly opened at 2:30 p.m. by the City Clerk's Office, in the City Hall Administration Building, 4th Floor Conference Room located at 601 City Center Way, Pembroke Pines, Florida, 33025.

1.2 PURPOSE

The City of Pembroke Pines is seeking proposals from qualified firms, hereinafter referred to as the Contractor, for the Re-Cladding of the Grounds Maintenance Building in order to improve the structural and exterior conditions of the building which have been deteriorated by normal wear and tear, in accordance with the terms, conditions, and specifications contained in this solicitation.

1.3 LOCATION

8551 West Cypress Dr. Pembroke Pines FL 33025



1.4 SCOPE OF WORK

1.4.1 PROJECT DETAILS

A. Demolition Work:

1. Contractor to remove all existing metal trim, roof panels and wall panels.
2. Any purlins and struts that require replacing due to corrosion shall be removed and disposed of.
3. Remove secondary framing from existing overhead door opening for installation of (1) new overhead door at this opening.
4. Contractor shall be responsible to remove all debris from the site daily.
5. Do not allow materials and debris generated daily to be disposed of in an illegal manner.
6. Demolish as required to accomplish work. All required demolition shall be included in the base bid package submitted by the contractor.

B. New Work:

1. Contractor shall sandblast, prepare and paint the building structure prior to re-cladding the building, per the attached Sherwin Williams specs.
2. Install new purlins, struts in place of the corroded ones as per engineered drawings provided by the contractor.
3. Install new wall and roof panels along with all trim, attachments and accessories.
4. Roof panels shall be standing seam, factory painted white in color.
5. Wall panels shall be factory painted, color TBD.
6. All exterior wall bases shall have new rubberized base closures
7. All exterior doors to be painted, color TBD.
8. Building roof shall be insulated with spray foam insulation.
9. Steel shall be 24 gauge Galvalume steel sheeting.
10. Install (1) new garage roll-up door per the applicable code requirements.
11. Contractor shall re-install all plumbing, light fixtures, cameras and any other existing services on the building, being affected by the re-cladding.
12. Install new aluminum gutters and downspouts.
13. Contractor is responsible for acquiring all applicable permits and call in all necessary inspections.

1.4.2 GENERAL INFORMATION

- Contractor shall provide all materials, labor, equipment, and any other necessary items required for complete installation.
- Contractor shall provide all testing, manufacturer warranties, and certifications.



- The successful Bidder shall employ a competent English-speaking superintendent who shall be in attendance at the project site during the progress of the work. The superintendent shall be the primary representative for the Bidder and all communications given to and all decisions made by the superintendent shall be binding to the Bidder.
- Contractor will be required to schedule all work with the City's Project Manager.
- Contractor shall acquire all applicable permits and provide all necessary engineered drawings and documents required for the approval of such.
- Contractor shall be responsible for all debris removal and restoration to any existing areas damaged by the contractor once the project is completed. Site shall be made safe, and clean of debris at the end of each work day.
- All precautions need to be taken for life safety and protection of people, vehicles, and all other structures on the site.
- The work must be performed Monday through Friday or as approved by the Project Manager.

1.4.3 USE OF PREMISES

- Contractor shall limit their use on the premises for work and storage, and to allow for Owner's Occupancy.
- Contractor shall coordinate use of premises under direction of owner representative, assume full responsibility for protection and safe keeping of products under this contract stored on site, and move any stored products under Contractor's control which interfere with operations of the Owners or separate contractor.

1.4.4 WARRANTIES

- Contractor shall provide a five (5) year labor warranty covering repair of all work items due to poor workmanship or installation practices.
- Upon completion of the project, and with their application instructions and specifications strictly adhered to, the contractor shall provide a written twenty-five (25) year product warranty from the metal manufacturer.

1.5 PERMITS

The City anticipates this project to require the following permits:

Permit	Agency	Cost (or related
--------	--------	------------------



		method of calculation)
Building	City of Pembroke Pines Building Department (Calvin, Giordano & Associates, Inc.)	2.80% of construction costs

1.5.1 PERMIT ALLOWANCE

The City shall include a “Permit Allowance” for this project. The Contractor shall obtain all required permits to complete the work, however the City shall utilize the Permit Allowance to reimburse the contractor for the related permit, license, impact or inspection fees. Payments will be made to the contractor based on the actual cost of permits upon submission of paid permit receipts. The City shall not pay for other costs related to obtaining or securing permits.

The City shall determine the amount of the allowance at time of award. The allowance may be based on a specified percent of the proposed project amount and shall be established for the specific project being performed under the contract. This dollar amount shall be shown on the specific project purchase order as a distinct item from the vendor’s overall offer to determine the total potential dollar value of the contract. Any Permit Allowance funds that have not been utilized at the end of the project will remain with the City, if the City Permit fees exceed the allowance indicated, the City will reimburse the contractor the actual amount of City Permit Fees required for project completion.

1.6 PROPOSAL REQUIREMENTS

The following documents will need to be completed, scanned and submitted through www.bidsync.com as part of the bidder’s submittal. The proposer interested in responding to this solicitation must provide the information requested below. Submittals, that do not respond completely to all requirements specified, herein may be considered, non-responsive and eliminated from the process.

1.6.1 Attachment A: Contact Information Form

- a. Attached is contact information form (Attachment A) where the vendor will enter their contact information and complete the proposal checklist. The Contact information form shall be electronically signed by the contact person authorized to represent the contractor. This form must be completed and submitted through www.bidsync.com as part of the bidder’s submittal. The vendor must provide their pricing through the designated lines items listed on the BidSync website.
- b. Please note vendors should be registered on BidSync under the name of the organization that they are operating as and it should match the organization name on the documents that they are submitting and utilizing when responding to the solicitation.



- c. The contact information form should contain an electronic signature of the authorized representative of the Proposer along with the address and telephone number for communications regarding the Proposal.
- d. Proposals by corporations should be executed in the corporate name by the President or other corporate officer accompanied by evidence of authority to sign. The corporate address and state of incorporation must also be shown.
- e. Proposals by partnerships should be executed in the partnership name and signed by a partner whose title and the official address of the partnership must be shown.

1.6.2 Attachment B: Vendor Information Form and a W-9

- a. In addition to the Vendor Information Form, please ensure that you provide the completed W-9 (Rev. November 2017), as previously dated versions of this form will delay the processing of any payments to the awarded vendor.

1.6.3 Attachment C: Non-Collusive Affidavit

1.6.4 Attachment D: Sworn Statement on Public Entity Crimes Form

1.6.5 Attachment E: Local Vendor Preference Certification

- a. If claiming Local Pembroke Pines Vendor Preference, business must attach a current business tax receipt from the City of Pembroke Pines
- b. If claiming Local Broward County Vendor Preference, business must attach a current business tax receipt from Broward County or the city within Broward County where the business resides.
- c. The Local Vendor Preference Certification form must be completed by/for the proposer; the proposer **WILL NOT** qualify for Local Vendor Preference based on their sub-contractors' qualifications.

1.6.6 Attachment F: Veteran Owned Small Business Preference Certification

- a. If claiming Veteran Owned Small Business Preference Certification, business must attach the "Determination Letter" from the United States Department of Veteran Affairs Center for Verification and Evaluation notifying the business that they have been approved as a Veteran Owned Small Business (VOSB).
- b. The Veteran Owned Small Business Preference Certification form must be completed by/for the proposer; the proposer **WILL NOT** qualify for Veteran Owned Small Business Preference based on their sub-contractors' qualifications.



1.6.7 Attachment G: Equal Benefits Certification Form

1.6.8 Attachment H: Vendor Drug-Free Workplace Certification Form

1.6.9 Attachment I: Vendor Certification Regarding Scrutinized Companies List

1.6.10 Attachment J: Proposer's Completed Qualification Statement

1.6.11 Attachment M: References Form

- a. Complete **Attachment M: References Form**, providing specific examples of similar contracts delivered by the proposed team members. Provide details on related projects (preferably where the team was the same). References should be from the last five years and should be capable of explaining and confirming your firm's capacity to successfully complete the scope of work outlined herein. As part of the proposal evaluation process, the City may conduct an investigation of references, including a record check or consumer affairs complaints. Proposers' submission of a proposal constitutes acknowledgment of the process and consent to investigate. The City is the sole judge in determining Proposers qualifications.

1.6.12 Proposal Security (Bid Bond Form or Cashier's Check)

- a. Each Proposal must be accompanied by a certified or cashier's check or by a Bid Bond made payable to the City of Pembroke Pines on an approved form, duly executed by the Proposer as principal and having as surety thereon a surety company acceptable to CITY and authorized to write such Bond under the laws of the State of Florida, in an amount not less than five percent (5%) of the amount of the base Proposal price.
- b. Contingency is not to be counted in the total amount the proposal security is based on.
- c. Proposers must submit a scanned copy of their bid security (bid bond form or cashier's check) with their bid submittal through BidSync.
- d. Proposers must also submit their original bid security (bid bond form or cashier's check) at time of the bid due date, or they may be deemed as non-responsive.
- e. The original Bid Bond or Cashier's Check should be in a sealed envelope, plainly marked "**BID SECURITY - IFB # PSPW-19-01 [Re-Cladding of the Grounds Maintenance Building]**" and sent to the City of Pembroke Pines, City Clerk's Office, 4th Floor, 601 City Center Way, Pembroke Pines, Florida, 33025.



- f. Please see SECTION 4 - SPECIAL TERMS & CONDITIONS of this RFP for additional information.

1.7 EVALUATION OF PROPOSALS & PROCESS OF SELECTION

- A. Staff will evaluate all responsive proposals received from proposers who meet or exceed the bid requirements contained in the solicitation. Evaluations shall be based upon the information contained in the proposals as submitted.
- B. Staff will make a recommendation to the City Commission for award of contract.

1.8 TENTATIVE SCHEDULE OF EVENTS

Event	Time &/or Date
Issuance of Solicitation (Posting Date)	February 12, 2019
Non-Mandatory Pre-Bid Meeting	10:00 AM February 19, 2019
Question Due Date	February 26, 2019
Anticipated Date of Issuance for the Addenda with Questions and Answers	March 4, 2019
Proposals will be accepted until	2:00 PM on March 12, 2019
Proposals will be opened at	2:30 PM on March 12, 2019
Evaluation of Proposals by Staff	TBD
Recommendation of Contractor to City Commission award	TBD
Issuance of Notice to Proceed	TBD
Project Commencement	TBD
Project Completion	TBD

1.8.1 NON-MANDATORY PRE-BID MEETING / SITE VISIT

There will be a non-mandatory scheduled pre-bid meeting on **February 19, 2019 at 10:00AM**. Meeting location will start at the **Public Services Tool and Machinery Equipment Storage building located at 8551 West Cypress Dr. Pembroke Pines FL 33025**.

1.9 SUBMISSION REQUIREMENTS

Bids/proposals **must be submitted electronically** at www.bidsync.com on or before **2:00 p.m. on March 12, 2019**.

Please note vendors should be registered on BidSync under the name of the organization that they are operating as and it should match the organization name on the documents that they are submitting and utilizing when responding to the solicitation.



The vendor must provide their pricing through the designated lines items listed on the BidSync website. In addition, the vendor must complete any web forms on the BidSync website and provide any additional information requested throughout this solicitation. Any additional information requested in the solicitation should be scanned and uploaded. **Unless otherwise specified, the City requests for vendors to upload their documents as one (1) PDF document in the order that is outline in the bid package.**

The City recommends for proposers to submit their proposals as soon as they are ready to do so. Please allow ample time to submit your proposals on the BidSync website. Proposals may be modified or withdrawn prior to the deadline for submitting Proposals. BidSync Support is happy to help you with submitting your proposal and to ensure that you are submitting your proposals correctly, but we ask that you contact their support line at 1-800-990-9339 with ample time before the bid closing date and time.

PLEASE DO NOT SUBMIT ANY PROPOSALS VIA MAIL, E-MAIL OR FAX.



CONTACT INFORMATION FORM

IN ACCORDANCE WITH IFB # PSPW-19-01 titled “RE-Cladding of the Grounds Maintenance Building” attached hereto as a part hereof, the undersigned submits the following:

A) Contact Information

The Contact information form shall be electronically signed by one duly authorized to do so, and in case signed by a deputy or subordinate, the principal's properly written authority to such deputy or subordinate must accompany the proposal. This form must be completed and submitted through www.bidsync.com as part of the bidder's submittal. The vendor must provide their pricing through the designated lines items listed on the BidSync website.

COMPANY INFORMATION:

COMPANY: _____

STREET ADDRESS: _____

CITY, STATE & ZIP CODE: _____

PRIMARY CONTACT FOR THE PROJECT:

NAME: _____ TITLE: _____

E-MAIL: _____

TELEPHONE: _____ FAX: _____

AUTHORIZED APPROVER:

NAME: _____ TITLE: _____

E-MAIL: _____

TELEPHONE: _____ FAX: _____

SIGNATURE: _____

B) Proposal Checklist

Did you make sure to submit the following items, as stated in section 1.5 “Proposal Requirements” of the bid package?

Attachment A -Contact Information Form	Yes_____
Attachment B - Vendor Information Form	Yes_____



W-9 (Rev. October 2018)	Yes_____
Attachment C - Non-Collusive Affidavit	Yes_____
Attachment D - Sworn Statement on Public Entity Crimes Form	Yes_____
Attachment E - Local Vendor Preference Certification	Yes_____
1. Business tax receipts. Note – If claiming Local Vendor Preference, the business must attach a current business tax receipt from Broward County or the city within Broward County where the business resides along with any previous business tax receipts to indicate that the business entity has maintained a permanent place of business for a minimum of one (1) year.	Yes_____ N/A_____
Attachment F - Veteran Owned Small Business Preference Certification	Yes_____
Attachment G - Equal Benefits Certification Form	Yes_____
Attachment H - Vendor Drug-Free Workplace Certification Form	Yes_____
Attachment I - Vendor Certification Regarding Scrutinized Companies List	Yes_____
Attachment J - Proposer's Completed Qualification Statement	Yes_____
Attachment M – References Form	Yes_____
Proposal Security (Bid Bond Form or Cashier's Check)	Yes_____ N/A_____

C) Sample Proposal Form

The following sample price proposal is for information only. The vendor must provide their pricing through the designated lines items listed on the BidSync website.

Base Pricing:

Item #	Description	Total Cost
1)	Project Cost	Price to be Submitted Via BidSync
2)	Additional Cost to provide a Payment & Performance Bond If Applicable	Price to be Submitted Via BidSync
	Additional Work	Cost per Beam

Draft Document for Commission Review



City of Pembroke Pines

Attachment A

3)	Cost to replace steel beams	Price to be Submitted Via BidSync
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SCHEDULE

Exterior Finishes

Steel/Ferrous Metal Basketball Court Canopy Frame, Perlins, & Metal D

Primer: B58W00610 - Macropoxy® 646 Fast Cure Epoxy Part A Mill White

Primer: B58V00600 - Macropoxy® 646 Fast Cure Epoxy Part B Hardener

Steel/Ferrous Metal Basketball Court Canopy Frame, Perlins, & Metal D

2 Coats: B65W00651 - Acrolon® 218 HS Polyurethane - Semi-Gloss (Part A) Extra White

2 Coats: B65V00600 - Acrolon® 218 HS Polyurethane - Gloss (Part B) Hardener

END OF SECTION



SURFACE PREPARATION

1) Previously Coated Surfaces

Maintenance painting will frequently not permit or require complete removal of all old coatings prior to repainting. However, all surface contamination such as oil, grease, loose paint, mill scale, dirt, foreign matter, rust, mold, mildew, mortar, efflorescence, and sealers must be removed to assure sound bonding to the tightly adhering old paint. Glossy surfaces of old paint films must be clean and dull before repainting. Thorough washing with an abrasive cleanser will clean and dull in one operation, or, wash thoroughly and dull by sanding. Spot prime any bare areas with an appropriate primer. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system. Check for compatibility by applying a test patch of the recommended coating system, covering at least 2 to 3 square feet. Allow to dry one week before testing adhesion per ASTM D3359. If the coating system is incompatible, complete removal is required.

2) Hand Tool Cleaning

Hand Tool Cleaning removes all loose mill scale, loose rust, and other detrimental foreign matter. It is not intended that adherent mill scale, rust, and paint be removed by this process. Mill scale, rust, and paint are considered adherent if they cannot be removed by lifting with a dull putty knife. Before hand tool cleaning, remove visible oil, grease, soluble residues, and salts by the methods outlined in SSPC-SP1. For complete instructions, refer to Steel Structures Paint Council Surface Preparation Specification No. 2 (SSPC-SP2)

3) Power Tool Cleaning

Power Tool Cleaning removes all loose mill scale, loose rust, and other detrimental foreign matter. It is not intended that adherent mill scale, rust, and paint be removed by this process. Mill scale, rust, and paint are considered adherent if they cannot be removed by lifting with a dull putty knife. Before power tool cleaning, remove visible oil, grease, soluble residues, and salts by the methods outlined in SSPC-SP1. For complete instructions, refer to Steel Structures Paint Council Surface Preparation Specification No.3.(SSP-PC3)

4) Commercial Blast Cleaning

A Commercial Blast Cleaned surface, when viewed without magnification, shall be free of all visible oil, grease, dirt, dust, mill scale, rust, paint, oxides, corrosion products, and other foreign matter, except for staining. Staining shall be limited to no more than 33 percent of each square inch of surface area and may consist of light shadows, slight streaks, or minor discoloration caused by stains of rust, stains of mill scale, or stains of previously applied paint. Before blast cleaning, visible deposits of oil or grease shall be removed by any of the methods specified in SSPC-SP1 or other agreed upon methods. For complete instructions, refer to Joint Surface Preparation Standard (SSPC-SP6/NACE No. 3)

5) Water Blasting NACE Standard RP-01-72

Removal of oil grease dirt, loose rust, loose mill scale, and loose paint by water at pressures of 2,000 to 2,500 psi at a flow of 4 to 14 gallons per minute.

END OF SPECIFICATION

Data Pages



Protective & Marine Coatings

PRODUCT DATA SHEET



MACROPOXY® 646

FAST CURE EPOXY

Revised: January, 2018

PRODUCT DESCRIPTION

MACROPOXY 646 FAST CURE EPOXY a high solids, high build, fast drying, polyamide epoxy designed to protect steel and concrete in industrial exposures. Ideal for maintenance painting and fabrication shop applications. The high solids content ensures adequate protection of sharp edges, corners, and welds. This product can be applied directly to marginally prepared steel surfaces.

INTENDED USES

- Recommended for marine applications, refineries, offshore platforms, fabrication shops, chemical plants, tank exteriors, power plants, water treatment plants, and mining and minerals industry
- Mill White and Black are acceptable for immersion use for salt water and fresh water, not acceptable for potable water

PRODUCT DATA

Volume Solids: 72% ± 2%, mixed, Mill White

VOC (mixed): Unreduced: <250 g/L; 2.08 lb/gal
Reduced 10%: <300 g/L; 2.50 lb/gal

Finish: Semi-Gloss

Colors: Mill White, Black and a wide range of colors available through tinting

Typical Thickness:

Recommended Spreading Rate Per Coat

	Minimum	Maximum
Wet mils (microns)	7.0 (175)	13.5 (338)
Dry mils (microns)	5.0* (125)	10.0 (250)
~Coverage sq ft/gal (m2/L)	115 (2.9)	230 (5.8)
Theoretical coverage sq ft/gal (m2/L) @ 1 mil (25 microns) dft	1152 (28.2)	

*May be applied at 3.0-10.0 mils (75-250 microns) dft in a multicoat system.

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Mix Ratio: 1:1 by volume

Reducer/Clean Up: Reducer R7K15 or R7K58
(California) Reducer R7K111 or Oxsol 100

Flash Point: 91°F (33°C), TCC, mixed

Packaging:

Part A: 1 gallon (3.78L) and 5 gallon (18.9L) containers

Part B: 1 gallon (3.78L) and 5 gallon (18.9L) containers

Average Drying Times @ 7.0 mils wet (175 microns):

	35°F (1.7°C)	77°F (25°C) 50% RH	100°F (38°C)
Touch	4-5 hours	2 hours	1.5 hours
Handle	48 hours	8 hours	4.5 hours
Recoat			
- Minimum	48 hours	8 hours	4.5 hours
- Maximum	1 year	1 year	1 year
Cure to Service			
- Atmospheric	10 days	7 days	4.5 hours
- Immersion	14 days	7 days	4 days

If maximum recoat time is exceeded, abrade surface before recoating. Drying time is temperature, humidity, and film thickness dependent. Paint temperature must be at least 40°F (4.5°C) minimum.

Pot Life	10 hours	4 hours	2 hours
Sweat-in-time	30 minutes	30 minutes	15 minutes

Weight: 12.9 ± 0.2 lb/gal ; 1.55 Kg/L mixed, may vary by color

Shelf Life: 36 months, unopened Store indoors at 40°F 4.5°C to 110°F (43°C)

SURFACE PREPARATION

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Minimum recommended surface preparation:

Iron & Steel: Atmospheric: SSPC-SP2/3 / ISO8501-1:2007 St 2 or SSPC-SP WJ-3 / NACE WJ-3L
Immersion: SSPC-SP10 / NACE 2 / ISO8501-1:2007 Sa 2.5, 2-3 mil (50-75 micron) profile or SSPC-SP WJ-2 / NACE WJ-2L

Aluminum & Galvanizing: SSPC-SP1

Concrete & Masonry: Atmospheric: SSPC-SP13 / NACE 6, or ICRI No. 310.2R, CSP 1-3
Immersion: SSPC-SP13 / NACE 6-4.3.1

**Protective & Marine Coatings****PRODUCT DATA SHEET**

MACROPOXY[®] 646

FAST CURE EPOXY

APPLICATION			APPLICATION CONDITIONS	
Airless Spray*			Temperature:	
Pump.....	30:1		Air :	35°F (1.7°C) minimum, 120°F (49°C) maximum
Pressure	2800 - 3000 psi (193 – 206 bar)		Surface:	35°F (1.7°C) minimum, 250°F (120°C) maximum
Hose.....	1/4" ID (6.3 mm)		Material:	40°F (4.5°C) minimum
Tip017" - .023" (0.43 – 0.58 mm)		At least 5°F (2.8°C) above dew point	
Filter.....	60 mesh		Relative humidity:	85% maximum
Reduction.....	As needed up to 10% by volume		APPROVALS	
Conventional Spray*			<ul style="list-style-type: none"> • Suitable for use in USDA inspected facilities • Acceptable for use in Canadian Food Processing facilities, categories: D1, D2, D3 (Confirm acceptance of specific part numbers/rexes with your SW Sales Representative) • Conforms to AWWA D102 OCS #5 • Conforms to MPI # 108 • This product meets specific design requirements for non-safety related nuclear plant applications in Level II, III and Balance of Plant, and DOE nuclear facilities* 	
Gun	DeVilbiss MBC-510		* Nuclear qualifications are NRC license specific to the facility	
Fluid Tip	E		ADDITIONAL NOTES	
Air Nozzle.....	704		Tint Part A with Maxitones at 150% strength. Five minutes minimum mixing on a mechanical shaker is required for complete mixing of color.	
Atomization Pressure....	60 - 65 psi (4.1 – 4.5 bar)		Tinting is not recommended for immersion service.	
Fluid Pressure	10 - 20 psi (0.7 – 1.4 bar)		Quik-Kick Epoxy Accelerator is acceptable for use. See data page 4.99 for details.	
Brush*			Acceptable for Concrete Floors.	
Brush.....	Nylon/Polyester or Natural Bristle		When spraying above 120°F, reduce material 10% with R7K100. Spray apply only. Product will produce an orange peel appearance when applied at elevated temperatures.	
Roller*			HEALTH AND SAFETY	
Cover	3/8" woven with solvent resistant core		Refer to the SDS sheet before use.	
Plural Component Spray.....Acceptable			Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.	
*Reduction..... As needed up to 10% by volume			DISCLAIMER	
RECOMMENDED SYSTEMS			The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Sheet.	
Dry Film Thickness / ct.		Mils (Microns)		
Steel, Immersion & Atmospheric				
1 Ct.	Macropoxy 646	5.0-10.0 (125-250)		
Steel, Organic Zinc Primer, Atmospheric				
1 Ct.	Zinc Clad IV (85)	3.0-5.0 (75-125)		
1 Ct.	Macropoxy 646	5.0-10.0 (125-250)		
Steel, Inorganic Zinc Primer, Atmospheric:				
1 Ct.	Zinc Clad II (85)	2.0-4.0 (50-100)		
1 Ct.	Macropoxy 646	5.0-10.0 (125-250)		
Steel, Organic Zinc/Epoxy/Urethane Topcoat				
1 Ct.	Zinc Clad IV (85)	3.0-5.0 (75-125)		
1 Ct.	Macropoxy 646	5.0-10.0 (125-250)		
1 Ct.	Acrolon 7300	2.0-4.0 (50-100)		
Steel, Inorganic Zinc/Epoxy/Urethane Topcoat				
1 Ct.	Zinc Clad II (85)	2.0-4.0 (50-100)		
1 Ct.	Macropoxy 646	5.0-10.0 (125-250)		
1 Ct.	Acrolon 7300	2.0-4.0 (50-100)		
Steel, Organic Zinc/Epoxy/Polysiloxane Topcoat, Atmospheric				
1 Ct.	Zinc Clad IV (85)	3.0-5.0 (75-125)		
1 Ct.	Macropoxy 646	5.0-10.0 (125-250)		
1-2 Cts.	Sher-Loxane 800	2.0-4.0 (50-100)		
Concrete/Masonry, Smooth, Immersion & Atmospheric				
1 Ct.	Macropoxy 646	5.0-10.0 (125-250)		
WARRANTY				
The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.				



Protective & Marine Coatings

PRODUCT DATA SHEET



MACROPOXY® 646

FAST CURE EPOXY

Revised: January, 2018

PRODUCT DESCRIPTION

MACROPOXY 646 FAST CURE EPOXY a high solids, high build, fast drying, polyamide epoxy designed to protect steel and concrete in industrial exposures. Ideal for maintenance painting and fabrication shop applications. The high solids content ensures adequate protection of sharp edges, corners, and welds. This product can be applied directly to marginally prepared steel surfaces.

INTENDED USES

- Recommended for marine applications, refineries, offshore platforms, fabrication shops, chemical plants, tank exteriors, power plants, water treatment plants, and mining and minerals industry
- Mill White and Black are acceptable for immersion use for salt water and fresh water, not acceptable for potable water

PRODUCT DATA

Volume Solids: 72% ± 2%, mixed, Mill White

VOC (mixed): Unreduced: <250 g/L; 2.08 lb/gal
Reduced 10%: <300 g/L; 2.50 lb/gal

Finish: Semi-Gloss

Colors: Mill White, Black and a wide range of colors available through tinting

Typical Thickness:

Recommended Spreading Rate Per Coat

	Minimum	Maximum
Wet mils (microns)	7.0 (175)	13.5 (338)
Dry mils (microns)	5.0* (125)	10.0 (250)
~Coverage sq ft/gal (m2/L)	115 (2.9)	230 (5.8)
Theoretical coverage sq ft/gal (m2/L) @ 1 mil (25 microns) dft	1152 (28.2)	

*May be applied at 3.0-10.0 mils (75-250 microns) dft in a multicoat system.

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Mix Ratio: 1:1 by volume

Reducer/Clean Up: Reducer R7K15 or R7K58
(California) Reducer R7K111 or Oxsol 100

Flash Point: 91°F (33°C), TCC, mixed

Packaging:

Part A: 1 gallon (3.78L) and 5 gallon (18.9L) containers

Part B: 1 gallon (3.78L) and 5 gallon (18.9L) containers

Average Drying Times @ 7.0 mils wet (175 microns):

	35°F (1.7°C)	77°F (25°C) 50% RH	100°F (38°C)
Touch	4-5 hours	2 hours	1.5 hours
Handle	48 hours	8 hours	4.5 hours
Recoat			
- Minimum	48 hours	8 hours	4.5 hours
- Maximum	1 year	1 year	1 year
Cure to Service			
- Atmospheric	10 days	7 days	4.5 hours
- Immersion	14 days	7 days	4 days

If maximum recoat time is exceeded, abrade surface before recoating. Drying time is temperature humidity, and film thickness dependent. Paint temperature must be at least 40°F (4.5°C) minimum.

Pot Life	10 hours	4 hours	2 hours
Sweat-in-time	30 minutes	30 minutes	15 minutes

Weight: 12.9 ± 0.2 lb/gal ; 1.55 Kg/L mixed, may vary by color

Shelf Life: 36 months, unopened Store indoors at 40°F 4.5°C to 110°F (43°C)

SURFACE PREPARATION

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Minimum recommended surface preparation:

Iron & Steel: Atmospheric: SSPC-SP2/3/ ISO8501-1:2007 St 2 or SSPC-SP WJ-3 / NACE WJ-3L
Immersion: SSPC-SP10 / NACE 2/ ISO8501-1:2007 Sa 2.5, 2-3 mil (50-75 micron) profile or SSPC-SP WJ-2/NACE WJ-2L

Aluminum & Galvanizing: SSPC-SP1

Concrete & Masonry: Atmospheric: SSPC-SP13 / NACE 6, or ICRI No. 310.2R, CSP 1-3
Immersion: SSPC-SP13 / NACE 6-4.3.1



Protective & Marine Coatings

PRODUCT DATA SHEET

MACROPOXY[®] 646

FAST CURE EPOXY

APPLICATION			APPLICATION CONDITIONS	
Airless Spray*			Temperature:	
Pump.....	30:1		Air :	35°F (1.7°C) minimum, 120°F (49°C) maximum
Pressure	2800 - 3000 psi (193 – 206 bar)		Surface:	35°F (1.7°C) minimum, 250°F (120°C) maximum
Hose.....	1/4" ID (6.3 mm)		Material:	40°F (4.5°C) minimum
Tip017" - .023" (0.43 – 0.58 mm)		At least 5°F (2.8°C) above dew point	
Filter.....	60 mesh		Relative humidity:	85% maximum
Reduction.....	As needed up to 10% by volume			
Conventional Spray*			APPROVALS	
Gun	DeVilbiss MBC-510		• Suitable for use in USDA inspected facilities	
Fluid Tip	E		• Acceptable for use in Canadian Food Processing facilities, categories: D1, D2, D3 (Confirm acceptance of specific part numbers/rexes with your SW Sales Representative)	
Air Nozzle.....	704		• Conforms to AWWA D102 OCS #5	
Atomization Pressure....	60 - 65 psi (4.1 – 4.5 bar)		• Conforms to MPI # 108	
Fluid Pressure.....	10 - 20 psi (0.7 – 1.4 bar)		• This product meets specific design requirements for non-safety related nuclear plant applications in Level II, III and Balance of Plant, and DOE nuclear facilities*	
Brush*			* Nuclear qualifications are NRC license specific to the facility	
Brush.....	Nylon/Polyester or Natural Bristle			
Roller*			ADDITIONAL NOTES	
Cover	3/8" woven with solvent resistant core		Tint Part A with Maxitoners at 150% strength. Five minutes minimum mixing on a mechanical shaker is required for complete mixing of color.	
Plural Component Spray.....			Tinting is not recommended for immersion service.	
*Reduction			Quik-Kick Epoxy Accelerator is acceptable for use. See data page 4.99 for details.	
As needed up to 10% by volume			Acceptable for Concrete Floors.	
RECOMMENDED SYSTEMS				
Dry Film Thickness / ct.		Mils	(Microns)	
Steel, Immersion & Atmospheric				
1 Ct.	Macropoxy 646	5.0-10.0	(125-250)	
Steel, Organic Zinc Primer, Atmospheric				
1 Ct.	Zinc Clad IV (85)	3.0-5.0	(75-125)	
1 Ct.	Macropoxy 646	5.0-10.0	(125-250)	
Steel, Inorganic Zinc Primer, Atmospheric:				
1 Ct.	Zinc Clad II (85)	2.0-4.0	(50-100)	
1 Ct.	Macropoxy 646	5.0-10.0	(125-250)	
Steel, Organic Zinc/Epoxy/Urethane Topcoat				
1 Ct.	Zinc Clad IV (85)	3.0-5.0	(75-125)	
1 Ct.	Macropoxy 646	5.0-10.0	(125-250)	
1 Ct.	Acrolon 7300	2.0-4.0	(50-100)	
Steel, Inorganic Zinc/Epoxy/Urethane Topcoat				
1 Ct.	Zinc Clad II (85)	2.0-4.0	(50-100)	
1 Ct.	Macropoxy 646	5.0-10.0	(125-250)	
1 Ct.	Acrolon 7300	2.0-4.0	(50-100)	
Steel, Organic Zinc/Epoxy/Polysiloxane Topcoat, Atmospheric				
1 Ct.	Zinc Clad IV (85)	3.0-5.0	(75-125)	
1 Ct.	Macropoxy 646	5.0-10.0	(125-250)	
1-2 Cts.	Sher-Loxane 800	2.0-4.0	(50-100)	
Concrete/Masonry, Smooth, Immersion & Atmospheric				
1 Ct.	Macropoxy 646	5.0-10.0	(125-250)	
WARRANTY				
The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.				
HEALTH AND SAFETY				
Refer to the SDS sheet before use. Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.				
DISCLAIMER				
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Protective & Marine Coatings

ACROLON™ 218 HS ACRYLIC POLYURETHANE

PART A	B65-600	GLOSS SERIES
PART A	B65-650	SEMI-GLOSS SERIES
PART B	B65V600	HARDENER

Revised: September 22, 2017

PRODUCT INFORMATION

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PRODUCT DESCRIPTION

ACROLON 218 HS is a polyester modified, aliphatic, acrylic polyurethane formulated specifically for in-shop applications. Also suitable for industrial applications. A fast drying, urethane that provides color and gloss retention for exterior exposure.

- Can be used directly over organic zinc rich primers (epoxy zinc primer and moisture cure urethane zinc primer)
- Color and gloss retention for exterior exposure
- Fast dry
- Outstanding application properties

PRODUCT CHARACTERISTICS

Finish:	Gloss or Semi-Gloss
Color:	Wide range of colors available
Volume Solids:	65% ± 2%, mixed, may vary by color
Weight Solids:	78% ± 2%, mixed, may vary by color
VOC (EPA Method 24):	Unreduced: <300 g/L; 2.5 lb/gal mixed Reduced 10% with R7K15: <340 g/L; 2.8 lb/gal mixed Reduced 9% with MEK, R6K10: <340 g/L; 2.8 lb/gal
Mix Ratio:	6:1 by volume, 1 gallon or 5 gallon mixes premeasured components

Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils (microns)	4.5 (112.5)	9.0 (225)
Dry mils (microns)	3.0 (75)	6.0 (150)
~Coverage sq ft/gal (m²/L)	175 (4.3)	346 (8.5)
Theoretical coverage sq ft/gal (m²/L) @ 1 mil / 25 microns dft	1040 (25.5)	

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Drying Schedule @ 6.0 mils wet (150 microns):

	@ 35°F/1.7°C	@ 77°F/25°C 50% RH	@ 120°F/49°C
To touch:	4 hours	30 minutes	20 minutes
To handle:	18 hours	6 hours	4 hours
To recoat:			
minimum:	18 hours	8 hours	6 hours
maximum:	3 months	3 months	3 months
To cure:	14 days	7 days	5 days
Pot Life:	4 hours	2 hours	45 minutes
(reduced 5% with Reducer R7K15)			
Sweat-in-Time:	None		

If maximum recoat time is exceeded, abrade surface before recoating. Drying time is temperature, humidity, and film thickness dependent. Paint temperature must be at least 40°F (4.5°C) minimum.

Shelf Life:	Part A* - 36 months, unopened Part B - 24 months, unopened Store indoors at 40°F (4.5°C) to 100°F (38°C).
*Aluminum (Part A, Rex # B65SW655) has a shelf life of 24 months.	
Flash Point:	55°F (13°C), Seta, mixed
Reducer/Clean Up:	
Spray:	Reducer R7K15, MEK R6K10, R7K111, Reducer #58
Brush / Roll:	Reducer #132, Reducer #58, R7K111

RECOMMENDED USES

Specifically formulated for in-shop applications. For use over prepared metal and masonry surfaces in industrial environments such as:

- Structural steel
- Rail cars and locomotives
- Conveyors
- Bridges
- Wind Towers - onshore and offshore
- Offshore platforms - exploration and production
- Suitable for use in USDA inspected facilities
- Conforms to AWWA D102 Outside Coating Systems #4 (OCS-4), #5 (OCS-5) & #6 (OCS-6)
- Acceptable for use in high performance architectural applications
- Acceptable for use over and/or under Loxon S1 and Loxon H1 Caulking
- A component of INFINITANK
- Over FIRETEX® hydrocarbon systems
- Suitable for use in the Mining & Minerals Industry

PERFORMANCE CHARACTERISTICS

Substrate*: Steel

Surface Preparation*: SSPC-SP10/NACE 2

System Tested*:

1 ct. Macropoxy 646 @ 6.0 mils (150 microns) dft

1 ct. Acrolon 218 HS Gloss @ 4.0 mils (100 microns) dft

*unless otherwise noted below

Test Name	Test Method	Results
Abrasion Resistance¹	ASTM D4060, CS17 wheel, 1000 cycles, 1 kg load	43 mg loss
Adhesion³	ASTM D4541	1976 psi
Corrosion Weathering³	ASTM D5894, 27 cycles, 9072 hours	Rating 10 per ASTM D610, for rusting; Rating 10 per ASTM D714, for blistering
Direct Impact Resistance¹	ASTM D2794	50 in. lb.
Dry Heat Resistance¹	ASTM D2485, Method A	200°F (93°C)
Flexibility¹	ASTM D522, 180° bend, 1/8" mandrel	Passes
Humidity Resistance²	ASTM D4585, 100°F (38°C), 1500 hours	Rating 10 per ASTM D610, for rusting; Rating 10 per ASTM D714, for blistering
Pencil Hardness	ASTM D3363	3H
Salt Fog Resistance³	ASTM B117, 15,000 hours	Rating 10 per ASTM D610, for rusting; Rating 10 per ASTM D714, for blistering

Meets the requirements of SSPC Paint No. 36, Level 3 for white and light colors. Dark colors may require a clear coat.

Complies with ISO 12944-5 C5I and C5M requirements.

Footnotes:

¹ Finish coat only tested

² Primer Zinc-Clad II Plus

Intermediate Macropoxy 646

Finish Acrolon 218 HS

³ Primer Zinc-Clad III HS



Protective & Marine Coatings

ACROLON™ 218 HS ACRYLIC POLYURETHANE

PART A	B65-600	GLOSS SERIES
PART A	B65-650	SEMI-GLOSS SERIES
PART B	B65V600	HARDENER

Revised: September 22, 2017

PRODUCT INFORMATION

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RECOMMENDED SYSTEMS

		Dry Film Thickness / ct.	
		Mils	(Microns)
Steel:			
1 ct.	Macropoxy 646	5.0-10.0	(125-250)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Zinc Clad II Plus	3.0-5.0	(75-125)
1 ct.	Macropoxy 646	5.0-10.0	(125-250)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Zinc Clad IV	3.0-5.0	(75-125)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Corothane I-GalvaPac Zinc Primer	3.0-4.0	(75-100)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Epoxy Mastic Aluminum II	6.0	(150)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Recoatable Epoxy Primer	4.0-6.0	(100-150)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Concrete/Masonry:			
1 ct.	Kem Cati-Coat HS Epoxy Filler/Sealer	10.0-20.0	(250-500)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Aluminum/Galvanizing:			
1 ct.	DTM Wash Primer	0.7-1.3	(18-32)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)

FIRETEX ONLY:

Finish Coat for FIRETEX Hydrocarbon Systems:

1 ct. Acrolon 218 HS Polyurethane*

*Consult FIRETEX PFP Specialist for recommended dft range

SURFACE PREPARATION

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Refer to product Application Bulletin for detailed surface preparation information.

Minimum recommended surface preparation:

- * Iron & Steel: SSPC-SP6/NACE 3, 1-2 mil (25-50 micron) profile
- * Galvanizing: SSPC-SP1
- * Concrete & Masonry: SSPC-SP13/NACE 6, or ICRI No. 310.2R, CSP 1-3

* Primer required

Surface Preparation Standards

Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal	Sa 3	Sa 3	SP 5	1
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2
Commercial Blast	Sa 2	Sa 2	SP 6	3
Brush-Off Blast	Sa 1	Sa 1	SP 7	4
Hand Tool Cleaning	C St 2	C St 2	SP 2	-
Pitted & Rusty	D St 2	D St 2	SP 2	-
Rusty	C St 3	C St 3	SP 3	-
Power Tool Cleaning	Pitted & Rusty	D St 3	D St 3	SP 3

TINTING

Tint Part A with Maxitoner Colorants.

- Extra white tints at 100% tint strength
- Ultradeep base tints at 150% tint strength

Five minutes minimum mixing on a mechanical shaker is required for complete mixing of color.

APPLICATION CONDITIONS

Temperature:	35°F (1.7°C) minimum, 120°F (49°C) maximum (air and surface) 40°F (4.5°C) minimum, 120°F (49°C) maximum (material) At least 5°F (2.8°C) above dew point
Relative humidity:	85% maximum

Refer to product Application Bulletin for detailed application information.

ORDERING INFORMATION

Packaging:	1 gallon (3.78L) mix: 5 gallon (18.9L) mix:
Part A:	.86 gal (3.25L) 4.29 gal (16.2L)
Part B:	.14 gal (0.53L) 0.71 gal (2.7L)
(premeasured components)	

Weight: 11.2 ± 0.2 lb/gal ; 1.3 Kg/L
mixed, may vary with color

SAFETY PRECAUTIONS

Refer to the MSDS sheet before use.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

WARRANTY

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DISCLAIMER

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Protective & Marine Coatings

ACROLON™ 218 HS ACRYLIC POLYURETHANE

PART A	B65-600	GLOSS SERIES
PART A	B65-650	SEMI-GLOSS SERIES
PART B	B65V600	HARDENER

Revised: September 22, 2017

APPLICATION BULLETIN

5.22

SURFACE PREPARATIONS

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Iron & Steel

Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. Minimum surface preparation is Commercial Blast Cleaning per SSPC-SP6/NACE 3. For better performance, use Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Blast clean all surfaces using a sharp, angular abrasive for optimum surface profile (1-2 mils / 25-50 microns). Prime any bare steel the same day as it is cleaned or before flash rusting occurs.

Aluminum

Remove all oil, grease, dirt, oxide and other foreign material by Solvent Cleaning per SSPC-SP1. Primer required.

Galvanized Steel

Allow to weather a minimum of six months prior to coating. Solvent Clean per SSPC-SP1. When weathering is not possible, or the surface has been treated with chromates or silicates, first Solvent Clean per SSPC-SP1 and apply a test patch. Allow paint to dry at least one week before testing adhesion. If adhesion is poor, brush blasting per SSPC-SP7 is necessary to remove these treatments. Rusty galvanizing requires a minimum of Hand Tool Cleaning per SSPC-SP2, prime the area the same day as cleaned or before flash rusting occurs. Primer required.

Concrete and Masonry

For surface preparation, refer to SSPC-SP13/NACE 6, or ICRI No. 310.2R, CSP 1-3. Surfaces should be thoroughly clean and dry. Concrete and mortar must be cured at least 28 days @ 75°F (24°C). Remove all loose mortar and foreign material. Surface must be free of laitance, concrete dust, dirt, form release agents, moisture curing membranes, loose cement and hardeners. Fill bug holes, air pockets and other voids with Steel-Seam FT910. Primer required.

Follow the standard methods listed below when applicable:

ASTM D4258 Standard Practice for Cleaning Concrete.
ASTM D4259 Standard Practice for Abrading Concrete.
ASTM D4260 Standard Practice for Etching Concrete.
ASTM F1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete.
SSPC-SP 13/Nace 6 Surface Preparation of Concrete.
ICRI No. 310.2R Concrete Surface Preparation.

Surface Preparation Standards				
Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal	Sa 3	Sa 3	SP 5	1
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2
Commercial Blast	Sa 2	Sa 2	SP 6	3
Brush-Off Blast	Sa 1	Sa 1	SP 7	4
Hand Tool Cleaning	C St 2	C St 2	SP 2	-
Pitted & Rusty	D St 2	D St 2	SP 2	-
Rusted	C St 3	C St 3	SP 3	-
Power Tool Cleaning	Pitted & Rusty	D St 3	D St 3	SP 3

APPLICATION CONDITIONS

Temperature:	35°F (1.7°C) minimum, 120°F (49°C) maximum (air and surface) 40°F (4.5°C) minimum, 120°F (49°C) maximum (material) At least 5°F (2.8°C) above dew point
Relative humidity:	85% maximum

APPLICATION EQUIPMENT

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.

Reducer/Clean Up:

Spray.....	Reducer R7K15, MEK, Reducer #58, or R7K111
Brush/Roll	Reducer #132, R7K132, Reducer #58, or R7K111

If reducer is used, reduce at time of catalyzation.

Airless Spray

Pressure.....	2500 - 2800 psi
Hose.....	3/8" ID
Tip013" - .017"
Filter	60 mesh
Reduction.....	As needed up to 10% by volume with R7K15 or R7K111, or up to 9% with MEK, R6K10*

Conventional Spray

Gun	Binks 95
Cap	63P
Atomization Pressure.....	50 - 70 psi
Fluid Pressure.....	20 - 25 psi
Reduction.....	As needed up to 10% by volume with R7K15 or R7K111, or up to 9% with MEK, R6K10*

Brush

Brush.....	Natural Bristle
Reduction.....	As needed up to 10% by volume*

Roller

Cover	3/8" woven with solvent resistant core
Reduction.....	As needed up to 10% by volume*

If specific application equipment is not listed above, equivalent equipment may be substituted.

* Note: Reducing more than maximum recommended level will result in VOC exceeding 340g/L



Protective & Marine Coatings

ACROLON™ 218 HS ACRYLIC POLYURETHANE

PART A	B65-600	GLOSS SERIES
PART A	B65-650	SEMI-GLOSS SERIES
PART B	B65V600	HARDENER

Revised: September 22, 2017

APPLICATION BULLETIN

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APPLICATION PROCEDURES

Surface preparation must be completed as indicated.

Mix contents of each component thoroughly with low speed power agitation. Make certain no pigment remains on the bottom of the can. Then combine six parts by volume of Part A with one part by volume of Part B (premeasured components). Thoroughly agitate the mixture with power agitation. Re-stir before using.

If reducer is used, add only after both components have been thoroughly mixed.

Apply paint at the recommended film thickness and spreading rate as indicated below:

Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils (microns)	4.5 (112.5)	9.0 (225)
Dry mils (microns)	3.0 (75)	6.0 (150)
~Coverage sq ft/gal (m ² /L)	175 (4.3)	346 (8.5)
Theoretical coverage sq ft/gal (m ² /L) @ 1 mil / 25 microns dft	1040 (25.5)	

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Drying Schedule @ 6.0 mils wet (150 microns):

	@ 35°F/1.7°C	@ 77°F/25°C 50% RH	@ 120°F/49°C
To touch:	4 hours	30 minutes	20 minutes
To handle:	18 hours	6 hours	4 hours
To recoat:			
minimum:	18 hours	8 hours	6 hours
maximum:	3 months	3 months	3 months
To cure:	14 days	7 days	5 days
Pot Life:	4 hours	2 hours	45 minutes
(reduced 5% with Reducer R7K15)			
Sweat-in-Time:	None		

If maximum recoat time is exceeded, abrade surface before recoating.

Drying time is temperature, humidity, and film thickness dependent.

Paint temperature must be at least 40°F (4.5°C) minimum.

Application of coating above maximum or below minimum recommended spreading rate may adversely affect coating performance.

CLEAN UP INSTRUCTIONS

Clean spills and spatters immediately with Reducer #132, R7K132. Clean tools immediately after use with Reducer #132, R7K132. Follow manufacturer's safety recommendations when using any solvent.

DISCLAIMER

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PERFORMANCE TIPS

Stripe coat all crevices, welds, and sharp angles to prevent early failure in these areas.

When using spray application, use a 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross spray at a right angle.

Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness or porosity of the surface, skill and technique of the applicator, method of application, various surface irregularities, material lost during mixing, spillage, overthinning, climatic conditions, and excessive film build.

Excessive reduction of material can affect film build, appearance, and adhesion.

Do not apply the material beyond recommended pot life.

Do not mix previously catalyzed material with new.

In order to avoid blockage of spray equipment, clean equipment before use or before periods of extended downtime with Reducer #15, R7K15 or MEK, R6K10.

Mixed coating is sensitive to water. Use water traps in all air lines. Moisture contact can reduce pot life and affect gloss and color.

Quick-Thane Urethane Accelerator is acceptable for use. See data page 5.97 for details.

E-Z Roll Urethane Defoamer is acceptable for use. See data page 5.99 for details.

Refer to Product Information sheet for additional performance characteristics and properties.

SAFETY PRECAUTIONS

Refer to the MSDS sheet before use.

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WARRANTY

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Protective & Marine Coatings

ACROLON™ 218 HS ACRYLIC POLYURETHANE

PART A	B65-600	GLOSS SERIES
PART A	B65-650	SEMI-GLOSS SERIES
PART B	B65V600	HARDENER

Revised: September 22, 2017

PRODUCT INFORMATION

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PRODUCT DESCRIPTION

ACROLON 218 HS is a polyester modified, aliphatic, acrylic polyurethane formulated specifically for in-shop applications. Also suitable for industrial applications. A fast drying, urethane that provides color and gloss retention for exterior exposure.

- Can be used directly over organic zinc rich primers (epoxy zinc primer and moisture cure urethane zinc primer)
- Color and gloss retention for exterior exposure
- Fast dry
- Outstanding application properties

PRODUCT CHARACTERISTICS

Finish:	Gloss or Semi-Gloss
Color:	Wide range of colors available
Volume Solids:	65% ± 2%, mixed, may vary by color
Weight Solids:	78% ± 2%, mixed, may vary by color
VOC (EPA Method 24):	Unreduced: <300 g/L; 2.5 lb/gal mixed Reduced 10% with R7K15: <340 g/L; 2.8 lb/gal mixed Reduced 9% with MEK, R6K10: <340 g/L; 2.8 lb/gal
Mix Ratio:	6:1 by volume, 1 gallon or 5 gallon mixes premeasured components

Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils (microns)	4.5 (112.5)	9.0 (225)
Dry mils (microns)	3.0 (75)	6.0 (150)
~Coverage sq ft/gal (m²/L)	175 (4.3)	346 (8.5)
Theoretical coverage sq ft/gal (m²/L) @ 1 mil / 25 microns dft	1040 (25.5)	

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Drying Schedule @ 6.0 mils wet (150 microns):

	@ 35°F/1.7°C	@ 77°F/25°C 50% RH	@ 120°F/49°C
To touch:	4 hours	30 minutes	20 minutes
To handle:	18 hours	6 hours	4 hours
To recoat:			
minimum:	18 hours	8 hours	6 hours
maximum:	3 months	3 months	3 months
To cure:	14 days	7 days	5 days
Pot Life:	4 hours	2 hours	45 minutes
(reduced 5% with Reducer R7K15)			
Sweat-in-Time:	None		

If maximum recoat time is exceeded, abrade surface before recoating. Drying time is temperature, humidity, and film thickness dependent. Paint temperature must be at least 40°F (4.5°C) minimum.

Shelf Life:	Part A* - 36 months, unopened Part B - 24 months, unopened Store indoors at 40°F (4.5°C) to 100°F (38°C).
*Aluminum (Part A, Rex # B65SW655) has a shelf life of 24 months.	
Flash Point:	55°F (13°C), Seta, mixed
Reducer/Clean Up:	
Spray:	Reducer R7K15, MEK R6K10, R7K111, Reducer #58
Brush / Roll:	Reducer #132, Reducer #58, R7K111

RECOMMENDED USES

Specifically formulated for in-shop applications. For use over prepared metal and masonry surfaces in industrial environments such as:

- Structural steel
- Rail cars and locomotives
- Conveyors
- Bridges
- Wind Towers - onshore and offshore
- Offshore platforms - exploration and production
- Suitable for use in USDA inspected facilities
- Conforms to AWWA D102 Outside Coating Systems #4 (OCS-4), #5 (OCS-5) & #6 (OCS-6)
- Acceptable for use in high performance architectural applications
- Acceptable for use over and/or under Loxon S1 and Loxon H1 Caulking
- A component of INFINITANK
- Over FIRETEX® hydrocarbon systems
- Suitable for use in the Mining & Minerals Industry

PERFORMANCE CHARACTERISTICS

Substrate*: Steel

Surface Preparation*: SSPC-SP10/NACE 2

System Tested*:

1 ct. Macropoxy 646 @ 6.0 mils (150 microns) dft

1 ct. Acrolon 218 HS Gloss @ 4.0 mils (100 microns) dft

*unless otherwise noted below

Test Name	Test Method	Results
Abrasion Resistance¹	ASTM D4060, CS17 wheel, 1000 cycles, 1 kg load	43 mg loss
Adhesion³	ASTM D4541	1976 psi
Corrosion Weathering³	ASTM D5894, 27 cycles, 9072 hours	Rating 10 per ASTM D610, for rusting; Rating 10 per ASTM D714, for blistering
Direct Impact Resistance¹	ASTM D2794	50 in. lb.
Dry Heat Resistance¹	ASTM D2485, Method A	200°F (93°C)
Flexibility¹	ASTM D522, 180° bend, 1/8" mandrel	Passes
Humidity Resistance²	ASTM D4585, 100°F (38°C), 1500 hours	Rating 10 per ASTM D610, for rusting; Rating 10 per ASTM D714, for blistering
Pencil Hardness	ASTM D3363	3H
Salt Fog Resistance³	ASTM B117, 15,000 hours	Rating 10 per ASTM D610, for rusting; Rating 10 per ASTM D714, for blistering

Meets the requirements of SSPC Paint No. 36, Level 3 for white and light colors. Dark colors may require a clear coat.

Complies with ISO 12944-5 C5I and C5M requirements.

Footnotes:

¹ Finish coat only tested

² Primer Zinc-Clad II Plus

Intermediate Macropoxy 646

Finish Acrolon 218 HS

³ Primer Zinc-Clad III HS



Protective & Marine Coatings

ACROLON™ 218 HS ACRYLIC POLYURETHANE

PART A	B65-600	GLOSS SERIES
PART A	B65-650	SEMI-GLOSS SERIES
PART B	B65V600	HARDENER

Revised: September 22, 2017

PRODUCT INFORMATION

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RECOMMENDED SYSTEMS

		Dry Film Thickness / ct.	
		Mils	(Microns)
Steel:			
1 ct.	Macropoxy 646	5.0-10.0	(125-250)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Zinc Clad II Plus	3.0-5.0	(75-125)
1 ct.	Macropoxy 646	5.0-10.0	(125-250)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Zinc Clad IV	3.0-5.0	(75-125)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Corothane I-GalvaPac Zinc Primer	3.0-4.0	(75-100)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Epoxy Mastic Aluminum II	6.0	(150)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Steel:			
1 ct.	Recoatable Epoxy Primer	4.0-6.0	(100-150)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Concrete/Masonry:			
1 ct.	Kem Cati-Coat HS Epoxy Filler/Sealer	10.0-20.0	(250-500)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)
Aluminum/Galvanizing:			
1 ct.	DTM Wash Primer	0.7-1.3	(18-32)
1-2 cts.	Acrolon 218 HS Polyurethane	3.0-6.0	(75-150)

FIRETEX ONLY:

Finish Coat for FIRETEX Hydrocarbon Systems:

1 ct. Acrolon 218 HS Polyurethane*

*Consult FIRETEX PFP Specialist for recommended dft range

SURFACE PREPARATION

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Refer to product Application Bulletin for detailed surface preparation information.

Minimum recommended surface preparation:

- * Iron & Steel: SSPC-SP6/NACE 3, 1-2 mil (25-50 micron) profile
- * Galvanizing: SSPC-SP1
- * Concrete & Masonry: SSPC-SP13/NACE 6, or ICRI No. 310.2R, CSP 1-3

* Primer required

Surface Preparation Standards

Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal	Sa 3	Sa 3	SP 5	1
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2
Commercial Blast	Sa 2	Sa 2	SP 6	3
Brush-Off Blast	Sa 1	Sa 1	SP 7	4
Hand Tool Cleaning	C St 2	C St 2	SP 2	-
Pitted & Rusty	D St 2	D St 2	SP 2	-
Rusty	C St 3	C St 3	SP 3	-
Power Tool Cleaning	Pitted & Rusty	D St 3	SP 3	-

TINTING

Tint Part A with Maxitoner Colorants.

- Extra white tints at 100% tint strength
- Ultradeep base tints at 150% tint strength

Five minutes minimum mixing on a mechanical shaker is required for complete mixing of color.

APPLICATION CONDITIONS

Temperature:	35°F (1.7°C) minimum, 120°F (49°C) maximum (air and surface) 40°F (4.5°C) minimum, 120°F (49°C) maximum (material) At least 5°F (2.8°C) above dew point
Relative humidity:	85% maximum

Refer to product Application Bulletin for detailed application information.

ORDERING INFORMATION

Packaging:	1 gallon (3.78L) mix: 5 gallon (18.9L) mix:
Part A:	.86 gal (3.25L) 4.29 gal (16.2L)
Part B:	.14 gal (0.53L) 0.71 gal (2.7L)
(premeasured components)	

Weight: 11.2 ± 0.2 lb/gal ; 1.3 Kg/L
mixed, may vary with color

SAFETY PRECAUTIONS

Refer to the MSDS sheet before use.

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WARRANTY

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Protective & Marine Coatings

ACROLON™ 218 HS ACRYLIC POLYURETHANE

PART A	B65-600	GLOSS SERIES
PART A	B65-650	SEMI-GLOSS SERIES
PART B	B65V600	HARDENER

Revised: September 22, 2017

APPLICATION BULLETIN

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SURFACE PREPARATIONS

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Iron & Steel

Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. Minimum surface preparation is Commercial Blast Cleaning per SSPC-SP6/NACE 3. For better performance, use Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Blast clean all surfaces using a sharp, angular abrasive for optimum surface profile (1-2 mils / 25-50 microns). Prime any bare steel the same day as it is cleaned or before flash rusting occurs.

Aluminum

Remove all oil, grease, dirt, oxide and other foreign material by Solvent Cleaning per SSPC-SP1. Primer required.

Galvanized Steel

Allow to weather a minimum of six months prior to coating. Solvent Clean per SSPC-SP1. When weathering is not possible, or the surface has been treated with chromates or silicates, first Solvent Clean per SSPC-SP1 and apply a test patch. Allow paint to dry at least one week before testing adhesion. If adhesion is poor, brush blasting per SSPC-SP7 is necessary to remove these treatments. Rusty galvanizing requires a minimum of Hand Tool Cleaning per SSPC-SP2, prime the area the same day as cleaned or before flash rusting occurs. Primer required.

Concrete and Masonry

For surface preparation, refer to SSPC-SP13/NACE 6, or ICRI No. 310.2R, CSP 1-3. Surfaces should be thoroughly clean and dry. Concrete and mortar must be cured at least 28 days @ 75°F (24°C). Remove all loose mortar and foreign material. Surface must be free of laitance, concrete dust, dirt, form release agents, moisture curing membranes, loose cement and hardeners. Fill bug holes, air pockets and other voids with Steel-Seam FT910. Primer required.

Follow the standard methods listed below when applicable:

ASTM D4258 Standard Practice for Cleaning Concrete.
ASTM D4259 Standard Practice for Abrading Concrete.
ASTM D4260 Standard Practice for Etching Concrete.
ASTM F1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete.
SSPC-SP 13/Nace 6 Surface Preparation of Concrete.
ICRI No. 310.2R Concrete Surface Preparation.

Surface Preparation Standards				
Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal	Sa 3	Sa 3	SP 5	1
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2
Commercial Blast	Sa 2	Sa 2	SP 6	3
Brush-Off Blast	Sa 1	Sa 1	SP 7	4
Hand Tool Cleaning	C St 2	C St 2	SP 2	-
Pitted & Rusty	D St 2	D St 2	SP 2	-
Rusted	C St 3	C St 3	SP 3	-
Power Tool Cleaning	Pitted & Rusty	D St 3	D St 3	SP 3

APPLICATION CONDITIONS

Temperature:	35°F (1.7°C) minimum, 120°F (49°C) maximum (air and surface) 40°F (4.5°C) minimum, 120°F (49°C) maximum (material) At least 5°F (2.8°C) above dew point
Relative humidity:	85% maximum

APPLICATION EQUIPMENT

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.

Reducer/Clean Up:

Spray.....	Reducer R7K15, MEK, Reducer #58, or R7K111
Brush/Roll	Reducer #132, R7K132, Reducer #58, or R7K111

If reducer is used, reduce at time of catalyzation.

Airless Spray

Pressure.....	2500 - 2800 psi
Hose.....	3/8" ID
Tip013" - .017"
Filter	60 mesh
Reduction.....	As needed up to 10% by volume with R7K15 or R7K111, or up to 9% with MEK, R6K10*

Conventional Spray

Gun	Binks 95
Cap	63P
Atomization Pressure.....	50 - 70 psi
Fluid Pressure.....	20 - 25 psi
Reduction.....	As needed up to 10% by volume with R7K15 or R7K111, or up to 9% with MEK, R6K10*

Brush

Brush.....	Natural Bristle
Reduction.....	As needed up to 10% by volume*

Roller

Cover	3/8" woven with solvent resistant core
Reduction.....	As needed up to 10% by volume*

If specific application equipment is not listed above, equivalent equipment may be substituted.

* Note: Reducing more than maximum recommended level will result in VOC exceeding 340g/L



Protective & Marine Coatings

ACROLON™ 218 HS ACRYLIC POLYURETHANE

PART A	B65-600	GLOSS SERIES
PART A	B65-650	SEMI-GLOSS SERIES
PART B	B65V600	HARDENER

Revised: September 22, 2017

APPLICATION BULLETIN

5.22

APPLICATION PROCEDURES

Surface preparation must be completed as indicated.

Mix contents of each component thoroughly with low speed power agitation. Make certain no pigment remains on the bottom of the can. Then combine six parts by volume of Part A with one part by volume of Part B (premeasured components). Thoroughly agitate the mixture with power agitation. Re-stir before using.

If reducer is used, add only after both components have been thoroughly mixed.

Apply paint at the recommended film thickness and spreading rate as indicated below:

Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils (microns)	4.5 (112.5)	9.0 (225)
Dry mils (microns)	3.0 (75)	6.0 (150)
~Coverage sq ft/gal (m ² /L)	175 (4.3)	346 (8.5)
Theoretical coverage sq ft/gal (m ² /L) @ 1 mil / 25 microns dft	1040 (25.5)	

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Drying Schedule @ 6.0 mils wet (150 microns):

	@ 35°F/1.7°C	@ 77°F/25°C 50% RH	@ 120°F/49°C
To touch:	4 hours	30 minutes	20 minutes
To handle:	18 hours	6 hours	4 hours
To recoat:			
minimum:	18 hours	8 hours	6 hours
maximum:	3 months	3 months	3 months
To cure:	14 days	7 days	5 days
Pot Life:	4 hours	2 hours	45 minutes
(reduced 5% with Reducer R7K15)			
Sweat-in-Time:	None		

If maximum recoat time is exceeded, abrade surface before recoating.

Drying time is temperature, humidity, and film thickness dependent.

Paint temperature must be at least 40°F (4.5°C) minimum.

Application of coating above maximum or below minimum recommended spreading rate may adversely affect coating performance.

CLEAN UP INSTRUCTIONS

Clean spills and spatters immediately with Reducer #132, R7K132. Clean tools immediately after use with Reducer #132, R7K132. Follow manufacturer's safety recommendations when using any solvent.

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Stripe coat all crevices, welds, and sharp angles to prevent early failure in these areas.

When using spray application, use a 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross spray at a right angle.

Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness or porosity of the surface, skill and technique of the applicator, method of application, various surface irregularities, material lost during mixing, spillage, overthinning, climatic conditions, and excessive film build.

Excessive reduction of material can affect film build, appearance, and adhesion.

Do not apply the material beyond recommended pot life.

Do not mix previously catalyzed material with new.

In order to avoid blockage of spray equipment, clean equipment before use or before periods of extended downtime with Reducer #15, R7K15 or MEK, R6K10.

Mixed coating is sensitive to water. Use water traps in all air lines. Moisture contact can reduce pot life and affect gloss and color.

Quick-Thane Urethane Accelerator is acceptable for use. See data page 5.97 for details.

E-Z Roll Urethane Defoamer is acceptable for use. See data page 5.99 for details.

Refer to Product Information sheet for additional performance characteristics and properties.

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SAFETY DATA SHEET

B58W610

Section 1. Identification

Product name : MACROPOXY® 646 Fast Cure Epoxy (Part A)
Mill White

Product code : B58W610

Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

Manufacturer : THE SHERWIN-WILLIAMS COMPANY
101 W. Prospect Avenue
Cleveland, OH 44115

Emergency telephone number of the company : US / Canada: (216) 566-2917
Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year

Product Information Telephone Number : US / Canada: (800) 524-5979
Mexico: Not Available

Regulatory Information Telephone Number : US / Canada: (216) 566-2902
Mexico: Not Available

Transportation Emergency Telephone Number : US / Canada: (800) 424-9300
Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (lungs, skin) - Category 1
ASPIRATION HAZARD - Category 1
Percentage of the mixture consisting of ingredient(s) of unknown oral toxicity: 61.2%
Percentage of the mixture consisting of ingredient(s) of unknown dermal toxicity: 39.3%
Percentage of the mixture consisting of ingredient(s) of unknown inhalation toxicity: 61.2%

GHS label elements

Hazard pictograms :



Date of issue/Date of revision : 3/2/2018 **Date of previous issue** : 10/16/2017

B58W610 MACROPOXY® 646 Fast Cure Epoxy (Part A)
Mill White

Version : 11 1/15

SHW-85-NA-GHS-US

Section 2. Hazards identification

Signal word	: Danger
Hazard statements	: Flammable liquid and vapor. Harmful if inhaled. Causes serious eye damage. Causes skin irritation. May cause an allergic skin reaction. Suspected of causing cancer. May be fatal if swallowed and enters airways. May cause respiratory irritation. May cause drowsiness or dizziness. Causes damage to organs through prolonged or repeated exposure. (lungs, skin)
<u>Precautionary statements</u>	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. FOR INDUSTRIAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.
<u>CAS number/other identifiers</u>	

Section 3. Composition/information on ingredients

Ingredient name	% by weight	CAS number
Titanium Dioxide	≥25 - ≤50	13463-67-7
Phenol, isobutyleneated methylstyrenated	≥10 - ≤25	68457-74-9
Xylene	≥10 - ≤25	1330-20-7
Polyamide	≥10 - ≤25	68410-23-1
Talc	≤10	14807-96-6
Ethylbenzene	≤3	100-41-4
Triethylene Tetramine	<1	112-24-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

Over-exposure signs/symptoms

Section 4. First aid measures

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains
nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits (OSHA United States)

Ingredient name	Exposure limits
Titanium Dioxide	ACGIH TLV (United States, 3/2016). TWA: 10 mg/m ³ 8 hours.
Phenol, isobutyleneated methylstyrenated	OSHA PEL (United States, 6/2016). TWA: 15 mg/m ³ 8 hours. Form: Total dust
Xylene	None.
Polyamide	ACGIH TLV (United States, 3/2016). TWA: 100 ppm 8 hours.
Talc	TWA: 434 mg/m ³ 8 hours. STEL: 150 ppm 15 minutes. STEL: 651 mg/m ³ 15 minutes.
Ethylbenzene	OSHA PEL (United States, 6/2016). TWA: 100 ppm 8 hours. TWA: 435 mg/m ³ 8 hours.
Triethylene Tetramine	None.
	NIOSH REL (United States, 10/2016). TWA: 2 mg/m ³ 10 hours. Form: Respirable fraction
	ACGIH TLV (United States, 3/2016). TWA: 2 mg/m ³ 8 hours. Form: Respirable fraction
	ACGIH TLV (United States, 3/2016). TWA: 20 ppm 8 hours.
	NIOSH REL (United States, 10/2016). TWA: 100 ppm 10 hours.
	TWA: 435 mg/m ³ 10 hours.
	STEL: 125 ppm 15 minutes.
	STEL: 545 mg/m ³ 15 minutes.
	OSHA PEL (United States, 6/2016). TWA: 100 ppm 8 hours.
	TWA: 435 mg/m ³ 8 hours.
	AIHA WEEL (United States, 10/2011). Absorbed through skin. TWA: 1 ppm 8 hours.

Occupational exposure limits (Canada)

Ingredient name	Exposure limits
Xylene	CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 100 ppm 8 hours. 15 min OEL: 651 mg/m ³ 15 minutes. 15 min OEL: 150 ppm 15 minutes. 8 hrs OEL: 434 mg/m ³ 8 hours.
	CA British Columbia Provincial (Canada, 7/2016). TWA: 100 ppm 8 hours. STEL: 150 ppm 15 minutes.
	CA Québec Provincial (Canada, 1/2014). TWA: 100 ppm 8 hours.
	TWA: 434 mg/m ³ 8 hours.
	STEL: 150 ppm 15 minutes.
	STEL: 651 mg/m ³ 15 minutes.
	CA Ontario Provincial (Canada, 7/2015). STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
	CA Saskatchewan Provincial (Canada, 7/2013). STEL: 150 ppm 15 minutes.

Section 8. Exposure controls/personal protection

Ethylbenzene	<p>TWA: 100 ppm 8 hours.</p> <p>CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 100 ppm 8 hours. 8 hrs OEL: 434 mg/m³ 8 hours. 15 min OEL: 543 mg/m³ 15 minutes. 15 min OEL: 125 ppm 15 minutes.</p> <p>CA British Columbia Provincial (Canada, 7/2016). TWA: 20 ppm 8 hours.</p> <p>CA Ontario Provincial (Canada, 7/2015). TWA: 20 ppm 8 hours.</p> <p>CA Québec Provincial (Canada, 1/2014). TWA_{EV}: 100 ppm 8 hours. TWA_{EV}: 434 mg/m³ 8 hours. STEV: 125 ppm 15 minutes. STEV: 543 mg/m³ 15 minutes.</p> <p>CA Saskatchewan Provincial (Canada, 7/2013). STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours.</p>
Triethylene Tetramine	<p>CA Ontario Provincial (Canada, 7/2015). Absorbed through skin. TWA: 3 mg/m³ 8 hours. TWA: 0.5 ppm 8 hours.</p>

Occupational exposure limits (Mexico)

Ingredient name	Exposure limits
Xylene	<p>NOM-010-STPS-2014 (Mexico, 4/2016). STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours.</p>
Ethylbenzene	<p>NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 20 ppm 8 hours.</p>

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : 136°C (276.8°F)
- Flash point** : Closed cup: 29°C (84.2°F) [Pensky-Martens Closed Cup]
- Evaporation rate** : 0.8 (butyl acetate = 1)
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Lower: 1%
Upper: 7%
- Vapor pressure** : 0.95 kPa (7.1 mm Hg) [at 20°C]
- Vapor density** : 3.66 [Air = 1]
- Relative density** : 1.46
- Solubility** : Not available.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Kinematic (40°C (104°F)): <0.205 cm²/s (<20.5 cSt)
- Molecular weight** : Not applicable.
- Aerosol product**
- Heat of combustion** : 5.585 kJ/g

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Phenol, isobutylated methylstyrenated Xylene	LD50 Dermal	Rabbit	>20000 mg/kg	-
	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
Ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
Triethylene Tetramine	LD50 Dermal	Rabbit	805 mg/kg	-
	LD50 Oral	Rat	2500 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Titanium Dioxide	Skin - Mild irritant	Human	-	72 hours 300 Micrograms Intermittent	-
Xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
Talc	Skin - Moderate irritant	Rabbit	-	100 Percent	-
	Skin - Mild irritant	Human	-	72 hours 300 Micrograms Intermittent	-
Ethylbenzene	Eyes - Severe irritant	Rabbit	-	500 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams	-
Triethylene Tetramine	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Severe irritant	Rabbit	-	49 milligrams	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Severe irritant	Rabbit	-	490 milligrams	-

Section 11. Toxicological information

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
Titanium Dioxide	-	2B	-
Xylene	-	3	-
Talc	-	3	-
Ethylbenzene	-	2B	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Phenol, isobutyleneated methylstyrenated	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Xylene	Category 3	Not applicable.	Respiratory tract irritation
Ethylbenzene	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Phenol, isobutyleneated methylstyrenated	Category 2	Not determined	skin
Xylene	Category 2	Not determined	Not determined
Talc	Category 1	Inhalation	lungs
Ethylbenzene	Category 2	Not determined	Not determined

Aspiration hazard

Name	Result
Phenol, isobutyleneated methylstyrenated	ASPIRATION HAZARD - Category 1
Xylene	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains
nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposureShort term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

- General** : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicityAcute toxicity estimates

Route	ATE value
Oral	9289.9 mg/kg
Dermal	4527.4 mg/kg
Inhalation (gases)	13148.1 ppm
Inhalation (vapors)	163.6 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium Dioxide	Acute LC50 >1000000 µg/l Marine water	Fish - Fundulus heteroclitus	96 hours
	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
Ethylbenzene	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 4600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 3600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 6530 µg/l Fresh water	Crustaceans - Artemia sp. - Nauplii	48 hours
Triethylene Tetramine	Acute EC50 2930 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Acute EC50 3700 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute LC50 33900 µg/l Fresh water	Daphnia - Daphnia magna	48 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Xylene	-	-	Readily
Ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Xylene	-	8.1 to 25.9	low

Mobility in soil






Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IATA	IMDG
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3 	3 	3 	3 	3 
Packing group	III	III	III	III	III
Environmental hazards	No.	No.	No.	No.	No.
Additional information	- <u>ERG No.</u> 128	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3). <u>ERG No.</u> 128	- <u>ERG No.</u> 128	-	<u>Emergency schedules</u> F-E, S-E

Special precautions for user : Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

Transport in bulk according to Annex II of MARPOL and the IBC Code : Not available.

Proper shipping name : Not available.

Ship type : Not available.

Pollution category : Not available.

Section 15. Regulatory information

SARA 313

SARA 313 (40 CFR 372.45) supplier notification can be found on the Environmental Data Sheet.

California Prop. 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		3
Physical hazards		0

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3	On basis of test data
ACUTE TOXICITY (inhalation) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (lungs, skin) - Category 1	Calculation method
ASPIRATION HAZARD - Category 1	Calculation method

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Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by Sherwin-Williams, including but not limited to the incorporation of non Sherwin-Williams products or the use or addition of products in proportions not specified by Sherwin-Williams. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to

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	Mill White					

Section 16. Other information

determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.

SAFETY DATA SHEET

B58V600

Section 1. Identification

Product name : MACROPOXY® 646 Fast Cure Epoxy (Part B)
Hardener

Product code : B58V600

Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

Manufacturer : THE SHERWIN-WILLIAMS COMPANY
101 W. Prospect Avenue
Cleveland, OH 44115

Emergency telephone number of the company : US / Canada: (216) 566-2917
Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year

Product Information Telephone Number : US / Canada: (800) 524-5979
Mexico: Not Available

Regulatory Information Telephone Number : US / Canada: (216) 566-2902
Mexico: Not Available

Transportation Emergency Telephone Number : US / Canada: (800) 424-9300
Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
Percentage of the mixture consisting of ingredient(s) of unknown oral toxicity: 71.6%
Percentage of the mixture consisting of ingredient(s) of unknown dermal toxicity: 81.2%
Percentage of the mixture consisting of ingredient(s) of unknown inhalation toxicity: 71.6%

GHS label elements

Hazard pictograms :



Signal word : Danger

Section 2. Hazards identification

Hazard statements	: Flammable liquid and vapor. Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. May cause cancer. Causes damage to organs through prolonged or repeated exposure.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. FOR INDUSTRIAL USE ONLY. Contains Formaldehyde - a potential cancer hazard. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. Adequate ventilation required when sanding or abrading the dried film. If Adequate ventilation cannot be provided wear an approved particulate respirator (NIOSH approved). Follow respirator manufacturer's directions for respirator use. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Abrading or sanding of the dry film may release Crystalline Silica which has been shown to cause lung damage and cancer under long term exposure. Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.
CAS number/other identifiers	

Ingredient name	% by weight	CAS number
Crystalline Silica, respirable powder	≥50 - ≤75	14808-60-7
Epoxy Polymer	≥10 - ≤25	25068-38-6
Methyl Isobutyl Ketone	≤10	108-10-1
Xylene	≤3	1330-20-7
Ethylbenzene	<1	100-41-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

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	Hardener					

Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- | | |
|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Eye contact | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. |
| Inhalation | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Skin contact | : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. |
| Ingestion | : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |

Most important symptoms/effects, acute and delayed

Potential acute health effects

- | | |
|---------------------|----------------------------------------------------------------|
| Eye contact | : Causes serious eye irritation. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : Causes skin irritation. May cause an allergic skin reaction. |
| Ingestion | : No known significant effects or critical hazards. |

Over-exposure signs/symptoms

- | | |
|---------------------|--------------------------------------------------------------------------------------------|
| Eye contact | : Adverse symptoms may include the following:
pain or irritation
watering
redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following:
irritation
redness |
| Ingestion | : No specific data. |

Indication of immediate medical attention and special treatment needed, if necessary

- | | |
|----------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| Notes to physician | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : No specific treatment. |

Section 4. First aid measures

- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.

- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds
metal oxide/oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits (OSHA United States)

Ingredient name	Exposure limits
Crystalline Silica, respirable powder	OSHA PEL Z3 (United States, 6/2016). TWA: 250 mppcf / (%SiO ₂ +5) 8 hours. Form: Respirable TWA: 10 mg/m ³ / (%SiO ₂ +2) 8 hours. Form: Respirable OSHA PEL (United States, 6/2016). TWA: 50 µg/m ³ 8 hours. Form: Respirable dust ACGIH TLV (United States, 3/2016). TWA: 0.025 mg/m ³ 8 hours. Form: Respirable fraction NIOSH REL (United States, 10/2016). TWA: 0.05 mg/m ³ 10 hours. Form: respirable dust
Epoxy Polymer	None.

Section 8. Exposure controls/personal protection

Methyl Isobutyl Ketone	ACGIH TLV (United States, 3/2016). TWA: 20 ppm 8 hours. STEL: 75 ppm 15 minutes. NIOSH REL (United States, 10/2016). TWA: 50 ppm 10 hours. TWA: 205 mg/m ³ 10 hours. STEL: 75 ppm 15 minutes. STEL: 300 mg/m ³ 15 minutes. OSHA PEL (United States, 6/2016). TWA: 100 ppm 8 hours. TWA: 410 mg/m ³ 8 hours.
Xylene	ACGIH TLV (United States, 3/2016). TWA: 100 ppm 8 hours. TWA: 434 mg/m ³ 8 hours. STEL: 150 ppm 15 minutes. STEL: 651 mg/m ³ 15 minutes. OSHA PEL (United States, 6/2016). TWA: 100 ppm 8 hours. TWA: 435 mg/m ³ 8 hours.
Ethylbenzene	ACGIH TLV (United States, 3/2016). TWA: 20 ppm 8 hours. NIOSH REL (United States, 10/2016). TWA: 100 ppm 10 hours. TWA: 435 mg/m ³ 10 hours. STEL: 125 ppm 15 minutes. STEL: 545 mg/m ³ 15 minutes. OSHA PEL (United States, 6/2016). TWA: 100 ppm 8 hours. TWA: 435 mg/m ³ 8 hours.

Occupational exposure limits (Canada)

Ingredient name	Exposure limits
Crystalline Silica, respirable powder	CA British Columbia Provincial (Canada, 7/2016). TWA: 0.025 mg/m ³ 8 hours. Form: Respirable CA Québec Provincial (Canada, 1/2014). TWAEV: 0.1 mg/m ³ 8 hours. Form: Respirable dust. CA Ontario Provincial (Canada, 7/2015). TWA: 0.1 mg/m ³ 8 hours. Form: Respirable fraction. CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 0.025 mg/m ³ 8 hours. Form: Respirable particulate CA Saskatchewan Provincial (Canada, 7/2013). TWA: 0.05 mg/m ³ 8 hours. Form: respirable fraction
Methyl Isobutyl Ketone	CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 205 mg/m ³ 8 hours. 8 hrs OEL: 50 ppm 8 hours. 15 min OEL: 75 ppm 15 minutes. 15 min OEL: 307 mg/m ³ 15 minutes. CA British Columbia Provincial (Canada, 7/2016). TWA: 20 ppm 8 hours. STEL: 75 ppm 15 minutes. CA Ontario Provincial (Canada, 7/2015). TWA: 20 ppm 8 hours.

Section 8. Exposure controls/personal protection

Xylene	<p>STEL: 75 ppm 15 minutes. CA Québec Provincial (Canada, 1/2014). TWA: 50 ppm 8 hours. TWA: 205 mg/m³ 8 hours. STEL: 75 ppm 15 minutes. STEL: 307 mg/m³ 15 minutes. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 75 ppm 15 minutes. TWA: 50 ppm 8 hours. CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 100 ppm 8 hours. 15 min OEL: 651 mg/m³ 15 minutes. 15 min OEL: 150 ppm 15 minutes. 8 hrs OEL: 434 mg/m³ 8 hours. CA British Columbia Provincial (Canada, 7/2016). TWA: 100 ppm 8 hours. STEL: 150 ppm 15 minutes. CA Québec Provincial (Canada, 1/2014). TWA: 100 ppm 8 hours. TWA: 434 mg/m³ 8 hours. STEL: 150 ppm 15 minutes. STEL: 651 mg/m³ 15 minutes. CA Ontario Provincial (Canada, 7/2015). STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours.</p>
Ethylbenzene	<p>CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 100 ppm 8 hours. 8 hrs OEL: 434 mg/m³ 8 hours. 15 min OEL: 543 mg/m³ 15 minutes. 15 min OEL: 125 ppm 15 minutes. CA British Columbia Provincial (Canada, 7/2016). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 7/2015). TWA: 20 ppm 8 hours. CA Québec Provincial (Canada, 1/2014). TWA: 100 ppm 8 hours. TWA: 434 mg/m³ 8 hours. STEL: 125 ppm 15 minutes. STEL: 543 mg/m³ 15 minutes. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours.</p>

Occupational exposure limits (Mexico)

Ingredient name	Exposure limits
Crystalline Silica, respirable powder	<p>NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 0.025 mg/m³ 8 hours. Form: Respirable fraction</p>
Methyl Isobutyl Ketone	<p>NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 50 ppm 8 hours.</p>
Xylene	<p>STEL: 75 ppm 15 minutes. NOM-010-STPS-2014 (Mexico, 4/2016).</p>

Section 8. Exposure controls/personal protection

Ethylbenzene

STEL: 150 ppm 15 minutes.
TWA: 100 ppm 8 hours.
NOM-010-STPS-2014 (Mexico, 4/2016).
TWA: 20 ppm 8 hours.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : 113°C (235.4°F)
- Flash point** : Closed cup: 23°C (73.4°F) [Pensky-Martens Closed Cup]

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Section 9. Physical and chemical properties

Evaporation rate	: 1.62 (butyl acetate = 1)
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Lower: 1% Upper: 7.5%
Vapor pressure	: 2.1 kPa (16 mm Hg) [at 20°C]
Vapor density	: 3.45 [Air = 1]
Relative density	: 1.61
Solubility	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): >0.205 cm ² /s (>20.5 cSt)
Molecular weight	: Not applicable.
<u>Aerosol product</u>	
Heat of combustion	: 4.125 kJ/g

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Methyl Isobutyl Ketone	LD50 Oral	Rat	2080 mg/kg	-
Xylene	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
Ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-

Irritation/Corrosion

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Epoxy Polymer	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
Methyl Isobutyl Ketone	Eyes - Moderate irritant	Rabbit	-	24 hours 100 microliters	-
	Eyes - Severe irritant	Rabbit	-	40 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
Xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
Ethylbenzene	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Moderate irritant	Rabbit	-	100 Percent	-
	Eyes - Severe irritant	Rabbit	-	500 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
Crystalline Silica, respirable powder	-	1	Known to be a human carcinogen.
Methyl Isobutyl Ketone	-	2B	-
Xylene	-	3	-
Ethylbenzene	-	2B	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Methyl Isobutyl Ketone	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Xylene	Category 3	Not applicable.	Respiratory tract irritation
Ethylbenzene	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects

Specific target organ toxicity (repeated exposure)

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Crystalline Silica, respirable powder	Category 1	Inhalation	Not determined
Methyl Isobutyl Ketone	Category 2	Not determined	Not determined
Xylene	Category 2	Not determined	Not determined
Ethylbenzene	Category 2	Not determined	Not determined

Aspiration hazard

Name	Result
Xylene	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
 irritation
 redness
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

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Acute toxicity estimates

Route	ATE value
Oral	5632.5 mg/kg
Dermal	11448.5 mg/kg
Inhalation (gases)	78672.6 ppm
Inhalation (vapors)	32.49 mg/l

Section 12. Ecological informationToxicity

Product/ingredient name	Result	Species	Exposure
Methyl Isobutyl Ketone	Acute LC50 505000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 78 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 168 mg/l Fresh water	Fish - Pimephales promelas - Embryo	33 days
Xylene	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
Ethylbenzene	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 4600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 3600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 6530 µg/l Fresh water	Crustaceans - Artemia sp. - Nauplii	48 hours
	Acute EC50 2930 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Methyl Isobutyl Ketone	-	-	Readily
Xylene	-	-	Readily
Ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Epoxy Polymer	-	31	low
Xylene	-	8.1 to 25.9	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.






Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been

Section 13. Disposal considerations

cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IATA	IMDG
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
Transport hazard class(es)	3 	3 	3 	3 	3 
Packing group	III	III	III	III	III
Environmental hazards	No.	No.	No.	No.	No.
Additional information	- <u>ERG No.</u> 128	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3). <u>ERG No.</u> 128	- <u>ERG No.</u> 128	-	<u>Emergency schedules</u> F-E, S-E

Special precautions for user : Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

Transport in bulk according to Annex II of MARPOL and the IBC Code : Not available.

Proper shipping name : Not available.

Ship type : Not available.

Pollution category : Not available.

Section 15. Regulatory information

SARA 313

SARA 313 (40 CFR 372.45) supplier notification can be found on the Environmental Data Sheet.

California Prop. 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		3
Physical hazards		0

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3	On basis of test data
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 1A	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1	Calculation method

History

Date of printing	: 3/2/2018
Date of issue/Date of revision	: 3/2/2018
Date of previous issue	: 7/24/2017
Version	: 8
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by Sherwin-Williams, including but not limited to the incorporation of non Sherwin-Williams products or the use or addition of products in proportions not specified by Sherwin-Williams. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from

Date of issue/Date of revision	: 3/2/2018	Date of previous issue	: 7/24/2017	Version	: 8	14/15
B58V600	MACROPOXY® 646 Fast Cure Epoxy (Part B)				SHW-85-NA-GHS-US	
	Hardener					

Section 16. Other information

any other source.

SAFETY DATA SHEET

B65W651

Section 1. Identification

Product name : ACROLON™ 218 HS Polyurethane - Semi-Gloss (Part A)
Extra White/Tint Base

Product code : B65W651

Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Manufacturer : THE SHERWIN-WILLIAMS COMPANY
101 W. Prospect Avenue
Cleveland, OH 44115

Emergency telephone number of the company : US / Canada: (216) 566-2917
Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year

Product Information Telephone Number : US / Canada: (800) 524-5979
Mexico: Not Available

Regulatory Information Telephone Number : US / Canada: (216) 566-2902
Mexico: Not Available

Transportation Emergency Telephone Number : US / Canada: (800) 424-9300
Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
Percentage of the mixture consisting of ingredient(s) of unknown oral toxicity: 31.3%
Percentage of the mixture consisting of ingredient(s) of unknown dermal toxicity: 34.3%
Percentage of the mixture consisting of ingredient(s) of unknown inhalation toxicity: 50.3%

GHS label elements

Hazard pictograms :



Signal word : Danger

Section 2. Hazards identification

Hazard statements	: Highly flammable liquid and vapor. Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. May cause cancer. Causes damage to organs through prolonged or repeated exposure.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. FOR INDUSTRIAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. Adequate ventilation required when sanding or abrading the dried film. If Adequate ventilation cannot be provided wear an approved particulate respirator (NIOSH approved). Follow respirator manufacturer's directions for respirator use. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Abrading or sanding of the dry film may release Crystalline Silica which has been shown to cause lung damage and cancer under long term exposure. Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.
CAS number/other identifiers	

Ingredient name	% by weight	CAS number
Titanium Dioxide	21.8	13463-67-7
n-Butyl Acetate	8.49	123-86-4
Crystalline Silica, respirable powder	8	14808-60-7
1-Methoxy-2-Propanol Acetate	5.39	108-65-6
Methyl Ethyl Ketone	5.15	78-93-3
Amorphous Precipitated Silica	4.32	112926-00-8
Methyl Isobutyl Ketone	3.01	108-10-1
Medium Aromatic Hydrocarbons	1.51	64742-94-5
Naphthalene	0.23	91-20-3
Bis(pentamethyl-4-piperidyl)sebacate	0.22	41556-26-7

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Section 3. Composition/information on ingredients

UV Light Absorber	0.12	104810-48-2
Benzotriazole Hydroxyphenyl Polymer	0.11	104810-47-1
Ethylbenzene	0.1	100-41-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

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Section 4. First aid measures

- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits (OSHA United States)

Ingredient name	Exposure limits
Titanium Dioxide	ACGIH TLV (United States, 3/2016). TWA: 10 mg/m ³ 8 hours.
n-Butyl Acetate	OSHA PEL (United States, 6/2016).
	TWA: 15 mg/m ³ 8 hours. Form: Total dust
	NIOSH REL (United States, 10/2016).
	TWA: 150 ppm 10 hours.
	TWA: 710 mg/m ³ 10 hours.
	STEL: 200 ppm 15 minutes.
	STEL: 950 mg/m ³ 15 minutes.
	OSHA PEL (United States, 6/2016).
	TWA: 150 ppm 8 hours.
	TWA: 710 mg/m ³ 8 hours.
	ACGIH TLV (United States, 3/2016).
	STEL: 150 ppm 15 minutes.
	TWA: 50 ppm 8 hours.

Section 8. Exposure controls/personal protection

Crystalline Silica, respirable powder

OSHA PEL Z3 (United States, 6/2016).

TWA: 250 mppcf / (%SiO₂+5) 8 hours. Form: Respirable

TWA: 10 mg/m³ / (%SiO₂+2) 8 hours. Form: Respirable

OSHA PEL (United States, 6/2016).

TWA: 50 µg/m³ 8 hours. Form: Respirable dust

ACGIH TLV (United States, 3/2016).

TWA: 0.025 mg/m³ 8 hours. Form: Respirable fraction

NIOSH REL (United States, 10/2016).

TWA: 0.05 mg/m³ 10 hours. Form: respirable dust

1-Methoxy-2-Propanol Acetate

AIHA WEEL (United States, 10/2011).

TWA: 50 ppm 8 hours.

ACGIH TLV (United States, 3/2016).

TWA: 200 ppm 8 hours.

TWA: 590 mg/m³ 8 hours.

STEL: 300 ppm 15 minutes.

STEL: 885 mg/m³ 15 minutes.

NIOSH REL (United States, 10/2016).

TWA: 200 ppm 10 hours.

TWA: 590 mg/m³ 10 hours.

STEL: 300 ppm 15 minutes.

STEL: 885 mg/m³ 15 minutes.

OSHA PEL (United States, 6/2016).

TWA: 200 ppm 8 hours.

TWA: 590 mg/m³ 8 hours.

Amorphous Precipitated Silica

NIOSH REL (United States, 10/2016).

TWA: 6 mg/m³ 10 hours.

ACGIH TLV (United States, 3/2016).

TWA: 20 ppm 8 hours.

STEL: 75 ppm 15 minutes.

NIOSH REL (United States, 10/2016).

TWA: 50 ppm 10 hours.

TWA: 205 mg/m³ 10 hours.

STEL: 75 ppm 15 minutes.

STEL: 300 mg/m³ 15 minutes.

OSHA PEL (United States, 6/2016).

TWA: 100 ppm 8 hours.

TWA: 410 mg/m³ 8 hours.

Methyl Isobutyl Ketone

None.

ACGIH TLV (United States, 3/2016).

Absorbed through skin.

TWA: 10 ppm 8 hours.

TWA: 52 mg/m³ 8 hours.

NIOSH REL (United States, 10/2016).

TWA: 10 ppm 10 hours.

TWA: 50 mg/m³ 10 hours.

STEL: 15 ppm 15 minutes.

STEL: 75 mg/m³ 15 minutes.

OSHA PEL (United States, 6/2016).

TWA: 10 ppm 8 hours.

TWA: 50 mg/m³ 8 hours.

Medium Aromatic Hydrocarbons

Naphthalene

None.

None.

None.

ACGIH TLV (United States, 3/2016).

TWA: 20 ppm 8 hours.

Bis(pentamethyl-4-piperidyl)sebacate

UV Light Absorber

Benzotriazole Hydroxyphenyl Polymer

Ethylbenzene

Section 8. Exposure controls/personal protection

NIOSH REL (United States, 10/2016).

TWA: 100 ppm 10 hours.
TWA: 435 mg/m³ 10 hours.
STEL: 125 ppm 15 minutes.
STEL: 545 mg/m³ 15 minutes.

OSHA PEL (United States, 6/2016).

TWA: 100 ppm 8 hours.
TWA: 435 mg/m³ 8 hours.

Occupational exposure limits (Canada)

Ingredient name	Exposure limits
n-Butyl Acetate	<p>CA Alberta Provincial (Canada, 4/2009). 15 min OEL: 200 ppm 15 minutes. 15 min OEL: 950 mg/m³ 15 minutes. 8 hrs OEL: 150 ppm 8 hours. 8 hrs OEL: 713 mg/m³ 8 hours.</p> <p>CA British Columbia Provincial (Canada, 7/2016). TWA: 20 ppm 8 hours.</p> <p>CA Ontario Provincial (Canada, 7/2015). TWA: 150 ppm 8 hours. STEL: 200 ppm 15 minutes.</p> <p>CA Québec Provincial (Canada, 1/2014). TWAEV: 150 ppm 8 hours. TWAEV: 713 mg/m³ 8 hours. STEV: 200 ppm 15 minutes. STEV: 950 mg/m³ 15 minutes.</p> <p>CA Saskatchewan Provincial (Canada, 7/2013). STEL: 200 ppm 15 minutes. TWA: 150 ppm 8 hours.</p>
Crystalline Silica, respirable powder	<p>CA British Columbia Provincial (Canada, 7/2016). TWA: 0.025 mg/m³ 8 hours. Form: Respirable</p> <p>CA Québec Provincial (Canada, 1/2014). TWAEV: 0.1 mg/m³ 8 hours. Form: Respirable dust.</p> <p>CA Ontario Provincial (Canada, 7/2015). TWA: 0.1 mg/m³ 8 hours. Form: Respirable fraction.</p> <p>CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 0.025 mg/m³ 8 hours. Form: Respirable particulate</p> <p>CA Saskatchewan Provincial (Canada, 7/2013). TWA: 0.05 mg/m³ 8 hours. Form: respirable fraction</p>
Methyl Ethyl Ketone	<p>CA Alberta Provincial (Canada, 4/2009). 15 min OEL: 300 ppm 15 minutes. 8 hrs OEL: 200 ppm 8 hours. 8 hrs OEL: 590 mg/m³ 8 hours. 15 min OEL: 885 mg/m³ 15 minutes.</p> <p>CA British Columbia Provincial (Canada, 7/2016). TWA: 50 ppm 8 hours. STEL: 100 ppm 15 minutes.</p> <p>CA Ontario Provincial (Canada, 7/2015). TWA: 200 ppm 8 hours. STEL: 300 ppm 15 minutes.</p>

Section 8. Exposure controls/personal protection

Methyl Isobutyl Ketone

CA Québec Provincial (Canada, 1/2014).
 TWAEV: 50 ppm 8 hours.
 TWAEV: 150 mg/m³ 8 hours.
 STEV: 100 ppm 15 minutes.
 STEV: 300 mg/m³ 15 minutes.

CA Saskatchewan Provincial (Canada, 7/2013).

STEL: 300 ppm 15 minutes.
 TWA: 200 ppm 8 hours.

CA Alberta Provincial (Canada, 4/2009).
 8 hrs OEL: 205 mg/m³ 8 hours.
 8 hrs OEL: 50 ppm 8 hours.
 15 min OEL: 75 ppm 15 minutes.
 15 min OEL: 307 mg/m³ 15 minutes.

CA British Columbia Provincial (Canada, 7/2016).

TWA: 20 ppm 8 hours.
 STEL: 75 ppm 15 minutes.

CA Ontario Provincial (Canada, 7/2015).

TWA: 20 ppm 8 hours.
 STEL: 75 ppm 15 minutes.

CA Québec Provincial (Canada, 1/2014).

TWAEV: 50 ppm 8 hours.
 TWAEV: 205 mg/m³ 8 hours.
 STEV: 75 ppm 15 minutes.
 STEV: 307 mg/m³ 15 minutes.

CA Saskatchewan Provincial (Canada, 7/2013).

STEL: 75 ppm 15 minutes.
 TWA: 50 ppm 8 hours.

Naphthalene

CA Alberta Provincial (Canada, 4/2009).
Absorbed through skin.

15 min OEL: 15 ppm 15 minutes.
 8 hrs OEL: 10 ppm 8 hours.
 8 hrs OEL: 52 mg/m³ 8 hours.
 15 min OEL: 79 mg/m³ 15 minutes.

CA British Columbia Provincial (Canada, 7/2016). Absorbed through skin.

TWA: 10 ppm 8 hours.
 STEL: 15 ppm 15 minutes.

CA Ontario Provincial (Canada, 7/2015).

Absorbed through skin.

TWA: 10 ppm 8 hours.
 STEL: 15 ppm 15 minutes.

CA Québec Provincial (Canada, 1/2014).

TWAEV: 10 ppm 8 hours.
 TWAEV: 52 mg/m³ 8 hours.
 STEV: 15 ppm 15 minutes.
 STEV: 79 mg/m³ 15 minutes.

CA Saskatchewan Provincial (Canada, 7/2013). Absorbed through skin.

STEL: 15 ppm 15 minutes.
 TWA: 10 ppm 8 hours.

Ethylbenzene

CA Alberta Provincial (Canada, 4/2009).
 8 hrs OEL: 100 ppm 8 hours.
 8 hrs OEL: 434 mg/m³ 8 hours.
 15 min OEL: 543 mg/m³ 15 minutes.
 15 min OEL: 125 ppm 15 minutes.

CA British Columbia Provincial (Canada, 7/2016).

Section 8. Exposure controls/personal protection

	<p>TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 7/2015). TWA: 20 ppm 8 hours. CA Québec Provincial (Canada, 1/2014). TWA/EV: 100 ppm 8 hours. TWA/EV: 434 mg/m³ 8 hours. STEV: 125 ppm 15 minutes. STEV: 543 mg/m³ 15 minutes. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours.</p>
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Occupational exposure limits (Mexico)

Ingredient name	Exposure limits
n-Butyl Acetate	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 150 ppm 8 hours. STEL: 200 ppm 15 minutes.
Crystalline Silica, respirable powder	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 0.025 mg/m ³ 8 hours. Form: Respirable fraction
Methyl Ethyl Ketone	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 200 ppm 8 hours. STEL: 300 ppm 15 minutes.
Methyl Isobutyl Ketone	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 50 ppm 8 hours. STEL: 75 ppm 15 minutes.
Naphthalene	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 10 ppm 8 hours. STEL: 15 ppm 15 minutes.
Ethylbenzene	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 20 ppm 8 hours.

Appropriate engineering controls

- : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : 78°C (172.4°F)
- Flash point** : Closed cup: 13°C (55.4°F) [Tagliabue Closed Cup]
- Evaporation rate** : 5.6 (butyl acetate = 1)
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Lower: 0.8%
Upper: 13.1%
- Vapor pressure** : 12.1 kPa (90.6 mm Hg) [at 20°C]
- Vapor density** : 2.48 [Air = 1]
- Relative density** : 1.35
- Solubility** : Not available.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Kinematic (40°C (104°F)): >0.205 cm²/s (>20.5 cSt)
- Molecular weight** : Not applicable.

Aerosol product

- Heat of combustion** : 8.423 kJ/g

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
n-Butyl Acetate	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
1-Methoxy-2-Propanol Acetate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	8532 mg/kg	-
Methyl Ethyl Ketone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
Methyl Isobutyl Ketone	LD50 Oral	Rat	2080 mg/kg	-
Naphthalene	LD50 Dermal	Rabbit	>20 g/kg	-
	LD50 Oral	Rat	490 mg/kg	-
Ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Titanium Dioxide	Skin - Mild irritant	Human	-	72 hours 300 Micrograms Intermittent	-
n-Butyl Acetate	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
Methyl Ethyl Ketone	Skin - Mild irritant	Rabbit	-	24 hours 14 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
Methyl Isobutyl Ketone	Eyes - Moderate irritant	Rabbit	-	24 hours 100 microliters	-
	Eyes - Severe irritant	Rabbit	-	40 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
Medium Aromatic Hydrocarbons	Skin - Mild irritant	Rabbit	-	24 hours 500 microliters	-
Naphthalene	Skin - Mild irritant	Rabbit	-	495 milligrams	-
	Skin - Severe irritant	Rabbit	-	24 hours 0.05	-

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Ethylbenzene	Eyes - Severe irritant	Rabbit	-	Milliliters 500	-
	Skin - Mild irritant	Rabbit	-	milligrams 24 hours 15 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
Titanium Dioxide	-	2B	-
Crystalline Silica, respirable powder	-	1	Known to be a human carcinogen.
Amorphous Precipitated Silica	-	3	-
Methyl Isobutyl Ketone	-	2B	-
Naphthalene	-	2B	Reasonably anticipated to be a human carcinogen.
Ethylbenzene	-	2B	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
n-Butyl Acetate	Category 3	Not applicable.	Narcotic effects
Methyl Ethyl Ketone	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Methyl Isobutyl Ketone	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Medium Aromatic Hydrocarbons	Category 3	Not applicable.	Narcotic effects
Naphthalene	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Ethylbenzene	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Crystalline Silica, respirable powder	Category 1	Inhalation	Not determined
Methyl Ethyl Ketone	Category 2	Not determined	Not determined
Methyl Isobutyl Ketone	Category 2	Not determined	Not determined
Naphthalene	Category 2	Not determined	Not determined
Ethylbenzene	Category 2	Not determined	Not determined

Aspiration hazard

Section 11. Toxicological information

Name	Result
Medium Aromatic Hydrocarbons	ASPIRATION HAZARD - Category 1
Naphthalene	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
 irritation
 redness
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	20634.4 mg/kg
Inhalation (vapors)	181.4 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium Dioxide	Acute LC50 >1000000 µg/l Marine water	Fish - Fundulus heteroclitus	96 hours
n-Butyl Acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
Methyl Ethyl Ketone	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 >500000 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 5091000 µg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
Methyl Isobutyl Ketone	Acute LC50 3220000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 505000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 78 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 168 mg/l Fresh water	Fish - Pimephales promelas - Embryo	33 days
Naphthalene	Acute EC50 1600 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 2350 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 213 µg/l Fresh water	Fish - Melanotaenia fluviatilis - Larvae	96 hours
Ethylbenzene	Chronic NOEC 0.5 mg/l Marine water	Crustaceans - Uca pugnax - Adult	3 weeks
	Chronic NOEC 1.5 mg/l Fresh water	Fish - Oreochromis mossambicus	60 days
	Acute EC50 4600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 3600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 6530 µg/l Fresh water	Crustaceans - Artemia sp. - Nauplii	48 hours
	Acute EC50 2930 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
n-Butyl Acetate	-	-	Readily
Methyl Ethyl Ketone	-	-	Readily
Methyl Isobutyl Ketone	-	-	Readily
Ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Medium Aromatic Hydrocarbons	-	99 to 5780	high
Naphthalene	-	36.5 to 168	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.






Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IATA	IMDG
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3 	3 	3 	3 	3 
Packing group	II	II	II	II	II
Environmental hazards	No.	No.	No.	No.	No.
Additional information	- <u>ERG No.</u> 128	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3). <u>ERG No.</u> 128	- <u>ERG No.</u> 128	-	<u>Emergency schedules</u> F-E, S-E

Special precautions for user : Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

Transport in bulk according to Annex II of MARPOL and the IBC Code : Not available.

Proper shipping name : Not available.
Ship type : Not available.
Pollution category : Not available.

Section 15. Regulatory information

SARA 313

SARA 313 (40 CFR 372.45) supplier notification can be found on the Environmental Data Sheet.

California Prop. 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	2
Flammability		3
Physical hazards		0

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 2	On basis of test data
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 1A	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1	Calculation method

History

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Key to abbreviations : ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 UN = United Nations

Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by Sherwin-Williams, including but not limited to the incorporation of non Sherwin-Williams products or the use or addition of products in proportions not specified by Sherwin-Williams. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use

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Section 16. Other information

of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.

SAFETY DATA SHEET

B65V600

Section 1. Identification

Product name : ACROLON™ 218 HS Polyurethane (Part B)
Hardener

Product code : B65V600

Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Manufacturer : THE SHERWIN-WILLIAMS COMPANY
101 W. Prospect Avenue
Cleveland, OH 44115

Emergency telephone number of the company : US / Canada: (216) 566-2917
Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year

Product Information Telephone Number : US / Canada: (800) 524-5979
Mexico: Not Available

Regulatory Information Telephone Number : US / Canada: (216) 566-2902
Mexico: Not Available

Transportation Emergency Telephone Number : US / Canada: (800) 424-9300
Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Percentage of the mixture consisting of ingredient(s) of unknown oral toxicity: 99.6%
Percentage of the mixture consisting of ingredient(s) of unknown dermal toxicity: 99.6%

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements : Harmful if inhaled.
Causes serious eye irritation.
Causes skin irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May cause respiratory irritation.

Section 2. Hazards identification

Precautionary statements

- Prevention** : Wear protective gloves. Wear eye or face protection. Wear respiratory protection. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
- Response** : IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
- Storage** : Store locked up.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Supplemental label elements** FOR INDUSTRIAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. VAPOR AND SPRAY MIST HARMFUL. Gives off harmful vapor of solvents and isocyanates. DO NOT USE IF YOU HAVE CHRONIC (LONG-TERM) LUNG OR BREATHING PROBLEMS, OR IF YOU HAVE EVER HAD A REACTION TO ISOCYANATES. USE ONLY WITH ADEQUATE VENTILATION. WHERE OVERSPRAY IS PRESENT, A POSITIVE PRESSURE AIR SUPPLIED RESPIRATOR (NIOSH approved) SHOULD BE WORN TO PREVENT EXPOSURE. IF UNAVAILABLE, AN APPROPRIATE PROPERLY FITTED APPROVED NIOSH VAPOR/PARTICULATE RESPIRATOR MAY BE EFFECTIVE. Follow directions for respirator use. Wear the respirator for the whole time of spraying and until all vapors and mists are gone. If you have any breathing problems during use, LEAVE THE AREA and get fresh air. If problems remain or happen later, IMMEDIATELY call a doctor - If not available get emergency medical treatment. Have this label with you. Reacts with water in closed container to produce pressure which may cause container to burst.
- Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

CAS number/other identifiers

Ingredient name	% by weight	CAS number
Hexamethylene Diisocyanate Polymer	≥90	28182-81-2
Hexamethylene Diisocyanate (max.)	<1	822-06-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

Section 4. First aid measures

- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits (OSHA United States)

Ingredient name	Exposure limits
Hexamethylene Diisocyanate Polymer Hexamethylene Diisocyanate (max.)	None. ACGIH TLV (United States, 3/2016). TWA: 0.005 ppm 8 hours. TWA: 0.03 mg/m ³ 8 hours. NIOSH REL (United States, 10/2016). TWA: 0.005 ppm 10 hours. TWA: 0.035 mg/m ³ 10 hours. CEIL: 0.02 ppm 10 minutes. CEIL: 0.14 mg/m ³ 10 minutes. OSHA PEL (United States, 6/2016). Absorbed through skin. TWA: 5 mg/m ³ , (as CN) 8 hours.

Occupational exposure limits (Canada)

Ingredient name	Exposure limits
Hexamethylene Diisocyanate (max.)	CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 0.005 ppm 8 hours. 8 hrs OEL: 0.03 mg/m ³ 8 hours. CA British Columbia Provincial (Canada, 7/2016). Skin sensitizer. TWA: 0.005 ppm 8 hours. C: 0.01 ppm CA Québec Provincial (Canada, 1/2014). Skin sensitizer. TWA _{EV} : 0.005 ppm 8 hours. TWA _{EV} : 0.034 mg/m ³ 8 hours. CA Ontario Provincial (Canada, 7/2015). TWA: 0.03 mg/m ³ 8 hours. TWA: 0.01 ppm 8 hours. CA Saskatchewan Provincial (Canada, 7/2013).

Section 8. Exposure controls/personal protection

STEL: 0.015 ppm 15 minutes.
TWA: 0.005 ppm 8 hours.

Occupational exposure limits (Mexico)

Ingredient name	Exposure limits
None.	

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Not available.
Odor : Not available.
Odor threshold : Not available.
pH : Not available.
Melting point : Not available.
Boiling point : Not available.
Flash point : Closed cup: 94°C (201.2°F) [Pensky-Martens Closed Cup]

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B65V600	ACROLON™ 218 HS Polyurethane (Part B) Hardener	SHW-85-NA-GHS-US	

Section 9. Physical and chemical properties

Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not relevant/applicable due to nature of the product.
Vapor density	: Not available.
Relative density	: 1.13
Solubility	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): >0.205 cm ² /s (>20.5 cSt)
Molecular weight	: Not applicable.
<u>Aerosol product</u>	
Heat of combustion	: 0.175 kJ/g

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene Diisocyanate Polymer	LC50 Inhalation Vapor	Rat	18500 mg/m ³	1 hours
Hexamethylene Diisocyanate (max.)	LC50 Inhalation Dusts and mists	Rat	124 mg/m ³	4 hours

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene Diisocyanate Polymer	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Section 11. Toxicological information

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Hexamethylene Diisocyanate Polymer	Category 3	Not applicable.	Respiratory tract irritation
Hexamethylene Diisocyanate (max.)	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (vapors)	11.04 mg/l

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Hexamethylene Diisocyanate (max.)	-	57.63	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IATA	IMDG
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-

Special precautions for user : Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

Transport in bulk according to Annex II of MARPOL and the IBC Code : Not available.

Proper shipping name : Not available.
Ship type : Not available.
Pollution category : Not available.

Section 15. Regulatory information

SARA 313

SARA 313 (40 CFR 372.45) supplier notification can be found on the Environmental Data Sheet.

California Prop. 65

Not applicable.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	2
Flammability		0
Physical hazards		0

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Section 16. Other information

Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (inhalation) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
RESPIRATORY SENSITIZATION - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	Calculation method

History

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Key to abbreviations : ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 UN = United Nations

Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by Sherwin-Williams, including but not limited to the incorporation of non Sherwin-Williams products or the use or addition of products in proportions not specified by Sherwin-Williams. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.